

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name	Ilocut 820
UFI:	S7E0-4025-F009-QWS6
Product code	466490-FR01
SDS #	466490
Product type	Liquid.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/ mixture	Metalworking fluid - neat. For specific application advice see appropriate Technical Data Sheet or consult our company representative.
--	---

1.3 Details of the supplier of the safety data sheet

Supplier	Lubricants UK Limited, Chertsey Road, Sunbury On Thames, Middlesex, TW16 7BP
E-mail address	+44 (0)345 600 8125 MSDSadvice@bp.com

1.4 Emergency telephone number

EMERGENCY TELEPHONE NUMBER	Carechem: +44 (0) 1235 239 670 (24/7)
---------------------------------------	---------------------------------------

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition	Mixture
<u>Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]</u>	Asp. Tox. 1, H304

See Section 16 for the full text of the H statements declared above.

See sections 11 and 12 for more detailed information on health effects and symptoms and environmental hazards.

2.2 Label elements

UFI:	S7E0-4025-F009-QWS6
Hazard pictograms	



Signal word	Danger
Hazard statements	H304 - May be fatal if swallowed and enters airways.
<u>Precautionary statements</u>	
Prevention	Not applicable.
Response	P301 + P310, P331 - IF SWALLOWED: Immediately call a POISON CENTER or physician. Do NOT induce vomiting.
Storage	Not applicable.
Disposal	P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Product name Ilocut 820	Product code 466490-FR01	Page: 1/13
Version 17	Date of issue 22 July 2024	Format United Kingdom (UK)
Date of previous issue 11 September 2023.		Language ENGLISH
		(United Kingdom)

SECTION 2: Hazards identification

Hazardous ingredients	☑ Distillates (petroleum), hydrotreated heavy paraffinic Distillates (petroleum), solvent-dewaxed heavy paraffinic Hydrocarbons, C15-C20, n-alkanes, isoalkanes, cyclics, <0.03% aromatics
Supplemental label elements	Not applicable.

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	Not applicable.
---	-----------------

Special packaging requirements

Containers to be fitted with child-resistant fastenings	Not applicable.
Tactile warning of danger	Not applicable.

2.3 Other hazards

Results of PBT and vPvB assessment	Product does not meet the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII.
Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
Other hazards which do not result in classification	Defatting to the skin.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Product definition Mixture
Highly refined base oil (IP 346 DMSO extract < 3%). Proprietary performance additives.

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Type
☑ Distillates (petroleum), hydrotreated heavy paraffinic	REACH #: 01-2119484627-25 UK (GB) REACH #: UK-01-1759217276-5 EC: 265-157-1 CAS: 64742-54-7 Index: 649-467-00-8	≥25 - ≤50	Asp. Tox. 1, H304	-	[1]
Distillates (petroleum), solvent-dewaxed heavy paraffinic	REACH #: 01-2119471299-27 UK (GB) REACH #: UK-01-0119695008-1 EC: 265-169-7 CAS: 64742-65-0 Index: 649-474-00-6	≥25 - ≤50	Asp. Tox. 1, H304	-	[1]
Hydrocarbons, C15-C20, n-alkanes, isoalkanes, cyclics, <0.03% aromatics	REACH #: 01-2119827000-58 EC: 934-956-3 CAS: -	≥10 - ≤25	Asp. Tox. 1, H304	-	[1]
2,6-ditert-butyl-p-cresol	REACH #: 01-2119555270-46 EC: 204-881-4 CAS: 128-37-0	<0.25	Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M [Acute] = 1 M [Chronic] = 1	[1] [2]

See Section 16 for the full text of the H statements declared above.

Type

[1] Substance classified with a health or environmental hazard
Occupational exposure limits, if available, are listed in Section 8.

Product name Ilocut 820	Product code 466490-FR01	Page: 2/13
Version 17	Date of issue 22 July 2024	Format United Kingdom (UK) Language ENGLISH
Date of previous issue 11 September 2023.	(United Kingdom)	

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Check for and remove any contact lenses. Get medical attention.
Skin contact	Wash skin thoroughly with soap and water or use recognised skin cleanser. Remove contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention if irritation develops.
Inhalation	If inhaled, remove to fresh air. Get medical attention if symptoms occur.
Ingestion	Do not induce vomiting. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Aspiration hazard if swallowed. Can enter lungs and cause damage. Get medical attention immediately.
Protection of first-aiders	No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

Potential acute health effects

Inhalation	Vapour inhalation under ambient conditions is not normally a problem due to low vapour pressure.
Ingestion	Aspiration hazard if swallowed -- harmful or fatal if liquid is aspirated into lungs.
Skin contact	Defatting to the skin. May cause skin dryness and irritation.
Eye contact	No known significant effects or critical hazards.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Inhalation	Overexposure to the inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract.
Ingestion	Ingestion of large quantities may cause nausea and diarrhoea.
Skin contact	Prolonged or repeated contact can defat the skin and lead to irritation and/or dermatitis.
Eye contact	Potential risk of transient stinging or redness if accidental eye contact occurs.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician	Treatment should in general be symptomatic and directed to relieving any effects. Product can be aspirated on swallowing or following regurgitation of stomach contents, and can cause severe and potentially fatal chemical pneumonitis, which will require urgent treatment. Because of the risk of aspiration, induction of vomiting and gastric lavage should be avoided. Gastric lavage should be undertaken only after endotracheal intubation. Monitor for cardiac dysrhythmias.
---------------------------	---

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media	In case of fire, use foam, dry chemical or carbon dioxide extinguisher or spray.
Unsuitable extinguishing media	Do not use water jet. The use of a water jet may cause the fire to spread by splashing the burning product.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture	Swarf fires - Neat metal working oils may fume, thermally decompose or ignite if they come into contact with red hot swarf. To minimise the generation of red hot swarf ensure that a sufficient flow of oil is correctly directed to the cutting edge of the tool to flood it throughout cutting operations. As an additional precaution swarf should be regularly cleared from the immediate area to prevent the risk of fire. In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous combustion products	Combustion products may include the following: carbon oxides (CO, CO ₂) (carbon monoxide, carbon dioxide) sulphur oxides (SO, SO ₂ , etc.)

5.3 Advice for firefighters

Special precautions for fire-fighters	No action shall be taken involving any personal risk or without suitable training. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.
--	---

Product name Ilocut 820	Product code 466490-FR01	Page: 3/13
Version 17	Date of issue 22 July 2024	Format United Kingdom (UK)
Date of previous issue 11 September 2023.		Language ENGLISH
		(United Kingdom)

SECTION 5: Firefighting measures

Special protective equipment for fire-fighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel Contact emergency personnel. No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Floors may be slippery; use care to avoid falling. Avoid breathing vapour or mist. Provide adequate ventilation. Put on appropriate personal protective equipment.

For emergency responders Entry into a confined space or poorly ventilated area contaminated with vapour, mist or fume is extremely hazardous without the correct respiratory protective equipment and a safe system of work. Wear self-contained breathing apparatus. Wear a suitable chemical protective suit. Chemical resistant boots. See also the information in "For non-emergency personnel".

6.2 Environmental precautions Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and material for containment and cleaning up

Small spill Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Contaminated absorbent material may pose the same hazard as the spilt product. Dispose of via a licensed waste disposal contractor.

6.4 Reference to other sections See Section 1 for emergency contact information.
See Section 5 for firefighting measures.
See Section 8 for information on appropriate personal protective equipment.
See Section 12 for environmental precautions.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Protective measures Put on appropriate personal protective equipment. Do not swallow. Aspiration hazard if swallowed. Can enter lungs and cause damage. Never siphon by mouth. Avoid contact with eyes, skin and clothing. Avoid breathing vapour or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Do not reuse container. Empty containers retain product residue and can be hazardous. Concentrations of mist, fumes and vapours in enclosed spaces may result in the formation of explosive atmospheres. Excessive splashing, agitation or heating must be avoided. During metal working, solid particles from workpieces or tools will contaminate the fluid and may cause abrasions of the skin. Where such abrasions result in a penetration of the skin, first aid treatment should be applied as soon as reasonably possible. The presence of certain metals in the workpiece or tool, such as chromium, cobalt and nickel, can contaminate the metalworking fluid, as can bacteria, and as a result may induce allergic and other skin reactions, especially if personal hygiene is inadequate.

Advice on general occupational hygiene Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Wash thoroughly after handling. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities Store in accordance with local regulations. Store in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Store locked up. Keep away from heat and direct sunlight. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Store and use only in equipment/containers designed for use with this product. Do not store in unlabelled containers.

Product name Ilocut 820	Product code 466490-FR01	Page: 4/13
Version 17	Date of issue 22 July 2024	Format United Kingdom (UK)
Date of previous issue 11 September 2023.	Language ENGLISH	(United Kingdom)

SECTION 7: Handling and storage

Not suitable

☒ Prolonged exposure to elevated temperature

7.3 Specific end use(s)

Recommendations

See section 1.2 and Exposure scenarios in annex, if applicable.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

Product/ingredient name

Exposure limit values

Whilst specific OELs for certain components may be shown in this section, other components may be present in any mist, vapour or dust produced. Therefore, the specific OELs may not be applicable to the product as a whole and are provided for guidance only.

Recommended monitoring procedures

☒ Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Derived No Effect Level

Product/ingredient name	Type	Exposure	Value	Population	Effects
☒ 2,6-ditert-butyl-p-cresol	DNEL	Long term Inhalation	1.76 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	0.5 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	0.435 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	0.25 mg/kg bw/day	General population	Systemic
	DNEL	Long term Oral	0.25 mg/kg bw/day	General population	Systemic

Predicted No Effect Concentration

Product/ingredient name	Compartment Detail	Value	Method Detail
☒ 2,6-ditert-butyl-p-cresol	Fresh water	0.199 µg/l	-
	Marine water	0.02 µg/l	-
	Sewage Treatment Plant	0.17 mg/l	-
	Fresh water sediment	0.458 mg/l	-
	Marine water sediment	0.046 mg/l	-
	Soil	0.054 mg/l	-

8.2 Exposure controls

Appropriate engineering controls

Provide exhaust ventilation or other engineering controls to keep the relevant airborne concentrations below their respective occupational exposure limits. All activities involving chemicals should be assessed for their risks to health, to ensure exposures are adequately controlled. Personal protective equipment should only be considered after other forms of control measures (e.g. engineering controls) have been suitably evaluated. Personal protective equipment should conform to appropriate standards, be suitable for use, be kept in good condition and properly maintained. Your supplier of personal protective equipment should be consulted for advice on selection and appropriate standards. For further information contact your national organisation for standards. The final choice of protective equipment will depend upon a risk assessment. It is important to ensure that all items of personal protective equipment are compatible.

Individual protection measures

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Ensure that eyewash stations and safety showers are close to the workstation location.

Respiratory protection

Product name Illocut 820

Product code 466490-FR01

Page: 5/13

Version 17 Date of issue 22 July 2024

Format United Kingdom (UK)

Language ENGLISH

Date of previous issue 11 September 2023.

(United Kingdom)

SECTION 8: Exposure controls/personal protection

In case of insufficient ventilation, wear suitable respiratory equipment.
 For protection against metal working fluids, respiratory protection that is classified as “resistant to oil” (class R) or oil proof (class P) should be selected where appropriate. Depending on the level of airborne contaminants, an air-purifying, half-mask respirator (with HEPA filter) including disposable (P- or R-series) (for oil mists less than 50mg/m3), or any powered, air-purifying respirator equipped with hood or helmet and HEPA filter (for oil mists less than 125 mg/m3). Where organic vapours are a potential hazard during metalworking operations, a combination particulate and organic vapour filter may be necessary.
 The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

- [Eye/face protection](#)
- [Skin protection](#)
- [Hand protection](#)

Safety glasses with side shields.

General Information:

Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. The correct choice of protective gloves depends upon the chemicals being handled, and the conditions of work and use. Most gloves provide protection for only a limited time before they must be discarded and replaced (even the best chemically resistant gloves will break down after repeated chemical exposures).

Gloves should be chosen in consultation with the supplier / manufacturer and taking account of a full assessment of the working conditions.

Recommended: Nitrile gloves.

Breakthrough time:

Breakthrough time data are generated by glove manufacturers under laboratory test conditions and represent how long a glove can be expected to provide effective permeation resistance. It is important when following breakthrough time recommendations that actual workplace conditions are taken into account. Always consult with your glove supplier for up-to-date technical information on breakthrough times for the recommended glove type.
 Our recommendations on the selection of gloves are as follows:

Continuous contact:

Gloves with a minimum breakthrough time of 240 minutes, or >480 minutes if suitable gloves can be obtained.

If suitable gloves are not available to offer that level of protection, gloves with shorter breakthrough times may be acceptable as long as appropriate glove maintenance and replacement regimes are determined and adhered to.

Short-term / splash protection:

Recommended breakthrough times as above.

It is recognised that for short-term, transient exposures, gloves with shorter breakthrough times may commonly be used. Therefore, appropriate maintenance and replacement regimes must be determined and rigorously followed.

Glove Thickness:

For general applications, we recommend gloves with a thickness typically greater than 0.35 mm.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers’ technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.

Product name Ilocut 820	Product code 466490-FR01	Page: 6/13
Version 17	Date of issue 22 July 2024	Format United Kingdom (UK)
Date of previous issue 11 September 2023.	Language ENGLISH	(United Kingdom)

SECTION 8: Exposure controls/personal protection

• Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential.

Skin and body

Use of protective clothing is good industrial practice. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required.

Refer to standards:

Respiratory protection: EN 529
 Gloves: EN 420, EN 374
 Eye protection: EN 166
 Filtering half-mask: EN 149
 Filtering half-mask with valve: EN 405
 Half-mask: EN 140 plus filter
 Full-face mask: EN 136 plus filter
 Particulate filters: EN 143
 Gas/combined filters: EN 14387

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Physical state Liquid.
Colour Yellow. [Light]
Odour nfragranced
Odour threshold Not available.
Melting point/freezing point Not available.
Initial boiling point and boiling range Not available.
Flammability Not available.
Lower and upper explosion limit Not available.
Flash point Open cup: >168°C (>334.4°F) [Cleveland ASTM D 92]

Auto-ignition temperature

Ingredient name	°C	°F	Method
<input checked="" type="checkbox"/> Stillates (petroleum), hydrotreated middle	225	437	

Decomposition temperature Not available.

pH Not applicable.

Kinematic viscosity Kinematic: 16.2 mm²/s (16.2 cSt) at 40°C

Solubility

Media	Result
water	Not soluble

Partition coefficient n-octanol/water (log value) Not applicable.

Vapour pressure

SECTION 9: Physical and chemical properties

Ingredient name	Vapour Pressure at 20°C		Vapour pressure at 50°C			
	mm Hg	kPa	Method	mm Hg	kPa	Method
Distillates (petroleum), hydrotreated heavy paraffinic	<0.07501	<0.01	ASTM D 5191			
Distillates (petroleum), solvent-dewaxed heavy paraffinic	<0.07501	<0.01	ASTM D 5191			
1,2,3-propanetriyl trioleate	<0	<0				

Density and/or Relative density <1000 kg/m³ (<1 g/cm³) at 15°C
Relative vapour density Not available.
Particle characteristics
Median particle size Not applicable.
9.2 Other information
Evaporation rate Not available.
Explosive properties Not available.
Oxidising properties Not available.

SECTION 10: Stability and reactivity

10.1 Reactivity No specific test data available for this product. Refer to Conditions to avoid and Incompatible materials for additional information.
10.2 Chemical stability The product is stable.
10.3 Possibility of hazardous reactions Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerisation will not occur.
10.4 Conditions to avoid Avoid all possible sources of ignition (spark or flame).
10.5 Incompatible materials Reactive or incompatible with the following materials: oxidising materials.
10.6 Hazardous decomposition products Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity estimates

Not available.

Aspiration hazard

Product/ingredient name	Result
Distillates (petroleum), hydrotreated heavy paraffinic	ASPIRATION HAZARD - Category 1
Distillates (petroleum), solvent-dewaxed heavy paraffinic	ASPIRATION HAZARD - Category 1
Distillates (petroleum), hydrotreated middle	ASPIRATION HAZARD - Category 1

Conclusion/Summary May be fatal if swallowed and enters airways. Classification on basis substance is a hydrocarbon and has a kinematic viscosity of 20.5 mm²/s or less, measured at 40°C.

Information on likely routes of exposure Routes of entry anticipated: Oral, Dermal, Inhalation, Eyes.

Potential acute health effects

Inhalation Vapour inhalation under ambient conditions is not normally a problem due to low vapour pressure.

Ingestion Aspiration hazard if swallowed -- harmful or fatal if liquid is aspirated into lungs.

Skin contact Defatting to the skin. May cause skin dryness and irritation.

Eye contact No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Product name Ilocut 820	Product code 466490-FR01	Page: 8/13
Version 17	Date of issue 22 July 2024	Format United Kingdom (UK) (United Kingdom)
Date of previous issue 11 September 2023.		Language ENGLISH

SECTION 11: Toxicological information

Inhalation	No specific data.
Ingestion	Adverse symptoms may include the following: nausea or vomiting
Skin contact	Adverse symptoms may include the following: irritation dryness cracking
Eye contact	No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Inhalation	Overexposure to the inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract.
Ingestion	Ingestion of large quantities may cause nausea and diarrhoea.
Skin contact	Prolonged or repeated contact can defat the skin and lead to irritation and/or dermatitis.
Eye contact	Potential risk of transient stinging or redness if accidental eye contact occurs.

Potential chronic health effects

General	No known significant effects or critical hazards.
Carcinogenicity	No known significant effects or critical hazards.
Mutagenicity	No known significant effects or critical hazards.
Developmental effects	No known significant effects or critical hazards.
Fertility effects	No known significant effects or critical hazards.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

Remarks -Endocrine disrupting properties for human health Conclusion/ Summary	Not available.
--	----------------

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Environmental hazards	Not classified as dangerous
------------------------------	-----------------------------

12.2 Persistence and degradability

Expected to be biodegradable.

12.3 Bioaccumulative potential

Not available.

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc})	Not available.
Mobility	Liquid. insoluble in water.

12.5 Results of PBT and vPvB assessment

Product does not meet the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII.

12.6 Endocrine disrupting properties	Not available.
---	----------------

Remarks - Endocrine disrupting properties for environment Conclusion/ Summary	Not available.
--	----------------

12.7 Other adverse effects	No known significant effects or critical hazards.
-----------------------------------	---

Product name Ilocut 820	Product code 466490-FR01	Page: 9/13
Version 17	Date of issue 22 July 2024	Format United Kingdom (UK)
Date of previous issue 11 September 2023.	Language ENGLISH	(United Kingdom)

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Methods of disposal Where possible, arrange for product to be recycled. Dispose of via an authorised person/ licensed waste disposal contractor in accordance with local regulations.

Hazardous waste Yes.

European waste catalogue (EWC)

Waste code	Waste designation
12 01 07*	mineral-based machining oils free of halogens (except emulsions and solutions)

However, deviation from the intended use and/or the presence of any potential contaminants may require an alternative waste disposal code to be assigned by the end user.

Packaging

Methods of disposal Where possible, arrange for product to be recycled. Dispose of via an authorised person/ licensed waste disposal contractor in accordance with local regulations.

Waste code	European waste catalogue (EWC)
15 01 10*	packaging containing residues of or contaminated by hazardous substances

Special precautions

This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Empty containers represent a fire hazard as they may contain flammable product residues and vapour. Never weld, solder or braze empty containers. Avoid dispersal of spill material and runoff and contact with soil, waterways, drains and sewers.

References

Commission 2014/955/EU
Directive 2008/98/EC

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
14.2 UN proper shipping name	-	-	-	-
14.3 Transport hazard class(es)	-	-	-	-
14.4 Packing group	-	-	-	-
14.5 Environmental hazards	No.	No.	No.	No.
Additional information	-	-	-	-

14.6 Special precautions for user Not available.

14.7 Maritime transport in bulk according to IMO instruments Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

Product name Ilocut 820	Product code 466490-FR01	Page: 10/13
Version 17	Date of issue 22 July 2024	Format United Kingdom (UK)
Date of previous issue 11 September 2023.	Language ENGLISH	(United Kingdom)

SECTION 15: Regulatory information

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Product/ingredient name	%	Designation [Usage]
Ilocut 820	95-100	3
methanol	<0.01	69

Labelling Not applicable.

Other regulations

REACH Status The company, as identified in Section 1, sells this product in the EU in compliance with the current requirements of REACH.

United States inventory (TSCA 8b) All components are active or exempted.

Australia inventory (AIC) All components are listed or exempted.

Canada inventory All components are listed or exempted.

China inventory (IECSC) All components are listed or exempted.

Japan inventory (CSCL) All components are listed or exempted.

Korea inventory (KECI) All components are listed or exempted.

Philippines inventory (PICCS) All components are listed or exempted.

Taiwan Chemical Substances Inventory (TCSI) All components are listed or exempted.

Explosive precursors Not applicable.

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Persistent Organic Pollutants

Not listed.

EU - Water framework directive - Priority substances

None of the components are listed.

Seveso Directive

This product is not controlled under the Seveso Directive.

15.2 Chemical safety assessment A Chemical Safety Assessment has been carried out for one or more of the substances within this mixture. A Chemical Safety Assessment has not been carried out for the mixture itself.

SECTION 16: Other information

Abbreviations and acronyms

- ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
- ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
- ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- CAS = Chemical Abstracts Service
- CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
- CSA = Chemical Safety Assessment
- CSR = Chemical Safety Report
- DMEL = Derived Minimal Effect Level
- DNEL = Derived No Effect Level
- EINECS = European Inventory of Existing Commercial chemical Substances
- ES = Exposure Scenario
- EUH statement = CLP-specific Hazard statement
- EWC = European Waste Catalogue
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container

Product name Ilocut 820	Product code 466490-FR01	Page: 11/13
Version 17	Date of issue 22 July 2024	Format United Kingdom (UK)
Date of previous issue 11 September 2023.		Language ENGLISH
		(United Kingdom)

SECTION 16: Other information

IMDG = International Maritime Dangerous Goods
 LogPow = logarithm of the octanol/water partition coefficient
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
 OECD = Organisation for Economic Co-operation and Development
 PBT = Persistent, Bioaccumulative and Toxic
 PNEC = Predicted No Effect Concentration
 REACH = Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation [Regulation (EC) No. 1907/2006]
 RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail
 RRN = REACH Registration Number
 SADT = Self-Accelerating Decomposition Temperature
 SVHC = Substances of Very High Concern
 STOT-RE = Specific Target Organ Toxicity - Repeated Exposure
 STOT-SE = Specific Target Organ Toxicity - Single Exposure
 TWA = Time weighted average
 UN = United Nations
 UVCB = Complex hydrocarbon substance
 VOC = Volatile Organic Compound
 vPvB = Very Persistent and Very Bioaccumulative
 Varies = may contain one or more of the following 64741-88-4 / RRN 01-2119488706-23, 64741-89-5 / RRN 01-2119487067-30, 64741-95-3 / RRN 01-2119487081-40, 64741-96-4/ RRN 01-2119483621-38, 64742-01-4 / RRN 01-2119488707-21, 64742-44-5 / RRN 01-2119985177-24, 64742-45-6, 64742-52-5 / RRN 01-2119467170-45, 64742-53-6 / RRN 01-2119480375-34, 64742-54-7 / RRN 01-2119484627-25, 64742-55-8 / RRN 01-2119487077-29, 64742-56-9 / RRN 01-2119480132-48, 64742-57-0 / RRN 01-2119489287-22, 64742-58-1, 64742-62-7 / RRN 01-2119480472-38, 64742-63-8, 64742-65-0 / RRN 01-2119471299-27, 64742-70-7 / RRN 01-2119487080-42, 72623-85-9 / RRN 01-2119555262-43, 72623-86-0 / RRN 01-2119474878-16, 72623-87-1 / RRN 01-2119474889-13

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Asp. Tox. 1, H304	Calculation method

Full text of abbreviated H statements

H225 Highly flammable liquid and vapour.
 H226 Flammable liquid and vapour.
 H301 Toxic if swallowed.
 H304 May be fatal if swallowed and enters airways.
 H311 Toxic in contact with skin.
 H315 Causes skin irritation.
 H318 Causes serious eye damage.
 H331 Toxic if inhaled.
 H335 May cause respiratory irritation.
 H336 May cause drowsiness or dizziness.
 H370 Causes damage to organs.
 H400 Very toxic to aquatic life.
 H410 Very toxic to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS]

Acute Tox. 3 ACUTE TOXICITY - Category 3
 Aquatic Acute 1 SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
 Aquatic Chronic 1 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
 Asp. Tox. 1 ASPIRATION HAZARD - Category 1
 Eye Dam. 1 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
 Flam. Liq. 2 FLAMMABLE LIQUIDS - Category 2
 Flam. Liq. 3 FLAMMABLE LIQUIDS - Category 3
 Skin Irrit. 2 SKIN CORROSION/IRRITATION - Category 2
 STOT SE 1 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 1
 STOT SE 3 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

Exposure Scenario information

Aspiration hazard : Relevant safety measures have been included into the applicable sections of this safety data sheet, in place of appending an exposure scenario.

History

Date of issue/ Date of revision 22/07/2024.
Date of previous issue 11/09/2023.
Prepared by Product Stewardship

Indicates information that has changed from previously issued version.

Product name llocut 820	Product code 466490-FR01	Page: 12/13
Version 17	Date of issue 22 July 2024	Format United Kingdom (UK) Language ENGLISH
Date of previous issue 11 September 2023.		(United Kingdom)

SECTION 16: Other information

Notice to reader

All reasonably practicable steps have been taken to ensure this data sheet and the health, safety and environmental information contained in it is accurate as of the date specified below. No warranty or representation, express or implied is made as to the accuracy or completeness of the data and information in this data sheet.

The data and advice given apply when the product is sold for the stated application or applications. You should not use the product other than for the stated application or applications without seeking advice from BP Group.

It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations. The BP Group shall not be responsible for any damage or injury resulting from use, other than the stated product use of the material, from any failure to adhere to recommendations, or from any hazards inherent in the nature of the material. Purchasers of the product for supply to a third party for use at work, have a duty to take all necessary steps to ensure that any person handling or using the product is provided with the information in this sheet. Employers have a duty to tell employees and others who may be affected of any hazards described in this sheet and of any precautions that should be taken. You can contact the BP Group to ensure that this document is the most current available. Alteration of this document is strictly prohibited.

Product name Ilocut 820	Product code 466490-FR01	Page: 13/13
Version 17	Date of issue 22 July 2024	Format United Kingdom (UK) (United Kingdom)
Date of previous issue 11 September 2023.		Language ENGLISH