

SAFETY DATA SHEET



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name Alusol 41 BF
Product code 464858-DE02
SDS no. 464858
Product type Liquid.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Handling and dilution of metal working fluid concentrates-Industrial Use of lubricants in high energy open processes-Industrial Use of lubricants in high energy open processes-Professional

**Use of the substance/
mixture** Metalworking fluid - soluble.
 For specific application advice see appropriate Technical Data Sheet or consult our company representative.

1.3 Details of the supplier of the safety data sheet

Supplier Castrol (UK) Limited
 PO Box 352,
 Chertsey Road,
 Sunbury On Thames,
 Middlesex,
 TW16 9AW Orders/Enquiries: 0845 9645111 Technical Enquiries: 0845 9000209

E-mail address MSDSadvice@bp.com

1.4 Emergency telephone number

**EMERGENCY
TELEPHONE NUMBER** Carechem: +44 (0) 1235 239 670 (24/7)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Skin Irrit. 2, H315
 Eye Irrit. 2, H319
 Skin Sens. 1, H317
 Carc. 1B, H350
 Aquatic Chronic 3, H412

Additional information CLP: Not classified as hazardous when diluted below 10%

See Section 16 for the full text of the H statements declared above.

See sections 11 and 12 for more detailed information on health effects and symptoms and environmental hazards.

2.2 Label elements

Hazard pictograms



Signal word Danger

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SECTION 2: Hazards identification

Hazard statements	H319 - Causes serious eye irritation. H315 - Causes skin irritation. H317 - May cause an allergic skin reaction. H350 - May cause cancer. H412 - Harmful to aquatic life with long lasting effects.
Precautionary statements	
Prevention	P201 - Obtain special instructions before use. P280 - Wear protective gloves. Wear protective clothing. Wear eye or face protection. P273 - Avoid release to the environment.
Response	P333 + P313 - If skin irritation or rash occurs: Get medical attention. P305 + P351 - IF IN EYES: Rinse cautiously with water for several minutes. P337 + P313 - If eye irritation persists: Get medical attention.
Storage	P405 - Store locked up.
Disposal	P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazardous ingredients	2,3'-methylenebis (5-methyloxazolidine) a,a',a''-Trimethyl-1,3,5-triazine-1,3,5(2H,4H,6H)-triethanol 3-Iodo-2-propynyl butylcarbamate
Supplemental label elements	Not applicable.

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles Restricted to professional users.

Special packaging requirements

Containers to be fitted with child-resistant fastenings Not applicable.
Tactile warning of danger Not applicable.

2.3 Other hazards

Results of PBT and vPvB assessment Product does not meet the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII.
Other hazards which do not result in classification Defatting to the skin.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Product definition Mixture
Highly refined mineral oil, emulsifiers and additives.

Product/ingredient name	Identifiers	%	Regulation (EC) No. 1272/2008 [CLP]	Type
Alcohols, C16-18 and C18-unsatd., ethoxylated	EC: 500-236-9 CAS: 68920-66-1	≥10 - ≤19	Skin Irrit. 2, H315 Aquatic Acute 1, H400 (M=1) Aquatic Chronic 3, H412	[1]
2-Phenoxyethanol	REACH #: 01-2119488943-21 EC: 204-589-7 CAS: 122-99-6 Index: 603-098-00-9	≤10	Acute Tox. 4, H302 Eye Irrit. 2, H319	[1]
carbonic acid, compound with 2-aminoethanol (1:2)	REACH #: 01-2119976326-28 EC: 244-600-2 CAS: 21829-52-7	≤5	Acute Tox. 4, H302	[1]
Amine neutralised carboxylic acids	Not available.	≤3	Skin Irrit. 2, H315 Eye Irrit. 2, H319	[1]
Amine neutralised phosphoric acid	Not available.	≤3	Skin Irrit. 2, H315	[1]

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SECTION 3: Composition/information on ingredients

esters			Eye Irrit. 2, H319	
Poly(oxy-1,2-ethanediyl), α-[(9Z)-2-[(1-oxo-9-octadecen-1-yl)amino]ethyl]-ω-hydroxy-	CAS: 26027-37-2	≤3	Eye Irrit. 2, H319	[1]
3,3'-methylenebis (5-methyloxazolidine)	EC: 266-235-8 CAS: 66204-44-2	<1	Acute Tox. 4, H302 Acute Tox. 3, H311 Acute Tox. 4, H332 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1A, H317 Muta. 2, H341 Carc. 1B, H350 STOT RE 2, H373 (gastrointestinal tract, respiratory tract) Aquatic Chronic 2, H411 EUH071	[1]
a,a',a"-Trimethyl-1,3,5-triazine-1,3,5 (2H,4H,6H)-triethanol	EC: 246-764-0 CAS: 25254-50-6	<1	Acute Tox. 4, H302 Acute Tox. 4, H332 Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1A, H317 Muta. 2, H341 Carc. 1B, H350 STOT RE 2, H373 (gastrointestinal tract, respiratory tract) Aquatic Chronic 2, H411 EUH071	[1]
3-Iodo-2-propynyl butylcarbamate	EC: 259-627-5 CAS: 55406-53-6 Index: 616-212-00-7	≤0.52	Acute Tox. 4, H302 Acute Tox. 3, H331 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT RE 1, H372 (larynx) Aquatic Acute 1, H400 (M=10) Aquatic Chronic 1, H410 (M=1)	[1]

See Section 16 for the full text of the H statements declared above.

Type

- [1] Substance classified with a health or environmental hazard
 - [2] Substance with a workplace exposure limit
 - [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
 - [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
 - [5] Substance of equivalent concern
 - [6] Additional disclosure due to company policy
- Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Check for and remove any contact lenses. Get medical attention.
Skin contact	Wash skin thoroughly with soap and water or use recognised skin cleanser. Remove contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. In the event of any complaints or symptoms, avoid further exposure. Get medical attention.
Inhalation	If inhaled, remove to fresh air. Get medical attention immediately. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Ingestion	Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Wash out mouth with water if person is conscious. Get medical attention immediately.

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SECTION 4: First aid measures

Protection of first-aiders No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

Potential acute health effects

Inhalation Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.

Ingestion Irritating to mouth, throat and stomach.

Skin contact Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Eye contact Causes serious eye irritation.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Inhalation Overexposure to the inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract.

Ingestion Ingestion of large quantities may cause nausea and diarrhoea.

Skin contact Prolonged or repeated contact can defat the skin and lead to irritation and/or dermatitis.

Eye contact Potential risk of transient stinging or redness if accidental eye contact occurs.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treatment should in general be symptomatic and directed to relieving any effects. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media Use foam or all-purpose dry chemical to extinguish.

Unsuitable extinguishing media Do not use water jet. The use of a water jet may cause the fire to spread by splashing the burning product.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous combustion products Combustion products may include the following:
carbon oxides (CO, CO₂) (carbon monoxide, carbon dioxide)
nitrogen oxides (NO, NO₂ etc.)
phosphorus oxides

5.3 Advice for firefighters

Special precautions for fire-fighters No action shall be taken involving any personal risk or without suitable training. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. This material is harmful to aquatic organisms. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Special protective equipment for fire-fighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel Contact emergency personnel. No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Floors may be slippery; use care to avoid falling. Avoid breathing vapour or mist. Provide adequate ventilation. Put on appropriate personal protective equipment.

For emergency responders Entry into a confined space or poorly ventilated area contaminated with vapour, mist or fume is extremely hazardous without the correct respiratory protective equipment and a safe system of work. Wear self-contained breathing apparatus. Wear a suitable chemical protective suit. Chemical resistant boots. See also the information in "For non-emergency personnel".

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SECTION 6: Accidental release measures

6.2 Environmental precautions Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and material for containment and cleaning up

Small spill Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Contaminated absorbent material may pose the same hazard as the spilt product. Dispose of via a licensed waste disposal contractor.

6.4 Reference to other sections

See Section 1 for emergency contact information.
 See Section 5 for firefighting measures.
 See Section 8 for information on appropriate personal protective equipment.
 See Section 12 for environmental precautions.
 See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures Put on appropriate personal protective equipment. Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Avoid contact of spilt material and runoff with soil and surface waterways. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Do not reuse container. Empty containers retain product residue and can be hazardous. Avoid prolonged or repeated contact with skin. During metal working, solid particles from workpieces or tools will contaminate the fluid and may cause abrasions of the skin. Where such abrasions result in a penetration of the skin, first aid treatment should be applied as soon as reasonably possible. The presence of certain metals in the workpiece or tool, such as chromium, cobalt and nickel, can contaminate the metalworking fluid and as a result may induce allergic skin reactions. Evaporation of water from soluble cutting fluids during use may lead to an increase in concentration which may result in the development of skin conditions due to irritation and defatting. It is important to monitor fluid strength on a regular basis with a refractometer and maintain it at the recommended concentration. Lubricants from other sources and other contaminants should be minimised. Swarf and other debris should be removed.

Advice on general occupational hygiene Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Wash thoroughly after handling. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store between the following temperatures: 5 to 40°C (41 to 104°F). Store in accordance with local regulations. Store in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Protect from freezing. Store locked up. Keep away from heat and direct sunlight. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Store and use only in equipment/containers designed for use with this product. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

7.3 Specific end use(s)

Recommendations See section 1.2 and Exposure scenarios in annex, if applicable.

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SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
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No exposure limit value known.

Whilst specific OELs for certain components may be shown in this section, other components may be present in any mist, vapour or dust produced. Therefore, the specific OELs may not be applicable to the product as a whole and are provided for guidance only.

This product contains a preservative that may release trace amounts of formaldehyde during use.

Recommended monitoring procedures

If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Derived No Effect Level

No DNELs/DMELs available.

Predicted No Effect Concentration

No PNECs available

8.2 Exposure controls

Appropriate engineering controls

Provide exhaust ventilation or other engineering controls to keep the relevant airborne concentrations below their respective occupational exposure limits. All activities involving chemicals should be assessed for their risks to health, to ensure exposures are adequately controlled. Personal protective equipment should only be considered after other forms of control measures (e.g. engineering controls) have been suitably evaluated. Personal protective equipment should conform to appropriate standards, be suitable for use, be kept in good condition and properly maintained. Your supplier of personal protective equipment should be consulted for advice on selection and appropriate standards. For further information contact your national organisation for standards. The final choice of protective equipment will depend upon a risk assessment. It is important to ensure that all items of personal protective equipment are compatible.

Individual protection measures

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment. For protection against metal working fluids, respiratory protection that is classified as "resistant to oil" (class R) or oil proof (class P) should be selected where appropriate. Depending on the level of airborne contaminants, an air-purifying, half-mask respirator (with HEPA filter) including disposable (P- or R-series) (for oil mists less than 50mg/m³), or any powered, air-purifying respirator equipped with hood or helmet and HEPA filter (for oil mists less than 125 mg/m³). Where organic vapours are a potential hazard during metalworking operations, a combination particulate and organic vapour filter may be necessary. The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

Eye/face protection

Safety glasses with side shields.

Skin protection

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SECTION 8: Exposure controls/personal protection

Hand protection

General Information:

Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. The correct choice of protective gloves depends upon the chemicals being handled, and the conditions of work and use. Most gloves provide protection for only a limited time before they must be discarded and replaced (even the best chemically resistant gloves will break down after repeated chemical exposures).

Gloves should be chosen in consultation with the supplier / manufacturer and taking account of a full assessment of the working conditions.

Wear suitable gloves.

Recommended: Nitrile gloves.

Breakthrough time:

Breakthrough time data are generated by glove manufacturers under laboratory test conditions and represent how long a glove can be expected to provide effective permeation resistance. It is important when following breakthrough time recommendations that actual workplace conditions are taken into account. Always consult with your glove supplier for up-to-date technical information on breakthrough times for the recommended glove type. Our recommendations on the selection of gloves are as follows:

Continuous contact:

Gloves with a minimum breakthrough time of 240 minutes, or >480 minutes if suitable gloves can be obtained.

If suitable gloves are not available to offer that level of protection, gloves with shorter breakthrough times may be acceptable as long as appropriate glove maintenance and replacement regimes are determined and adhered to.

Short-term / splash protection:

Recommended breakthrough times as above.

It is recognised that for short-term, transient exposures, gloves with shorter breakthrough times may commonly be used. Therefore, appropriate maintenance and replacement regimes must be determined and rigorously followed.

Glove Thickness:

For general applications, we recommend gloves with a thickness typically greater than 0.35 mm.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times. Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential.

Skin and body

Use of protective clothing is good industrial practice.

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required.

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SECTION 8: Exposure controls/personal protection

Refer to standards:

Respiratory protection: EN 529
 Gloves: EN 420, EN 374
 Eye protection: EN 166
 Filtering half-mask: EN 149
 Filtering half-mask with valve: EN 405
 Half-mask: EN 140 plus filter
 Full-face mask: EN 136 plus filter
 Particulate filters: EN 143
 Gas/combined filters: EN 14387

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state	Liquid.
Colour	Amber.
Odour	Not available.
Odour threshold	Not available.
pH	9.2 [Conc. (% w/w): 5%]
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	Closed cup: >100°C (>212°F) [Estimated. Water content interferes with flash point determination.]
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	Not available.
Vapour pressure	Not available.
Vapour density	Not available.
Relative density	Not available.
Density	<1000 kg/m ³ (<1 g/cm ³) at 20°C
Solubility(ies)	Soluble in water.
Partition coefficient: n-octanol/water	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Kinematic: 57.7 mm ² /s (57.7 cSt) at 40°C
Explosive properties	Not available.
Oxidising properties	Not available.

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity	No specific test data available for this product. Refer to Conditions to avoid and Incompatible materials for additional information.
10.2 Chemical stability	The product is stable.
10.3 Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerisation will not occur.
10.4 Conditions to avoid	Avoid excessive heat.

10.5 Incompatible materials

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SECTION 10: Stability and reactivity

Reactive or incompatible with the following materials: oxidising materials.
Slightly reactive or incompatible with the following materials: acids.

10.6 Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity estimates

Route	ATE value
Oral	9952.7 mg/kg
Dermal	33333.3 mg/kg
Inhalation (vapours)	1000 mg/l

Information on likely routes of exposure

Routes of entry anticipated: Dermal, Inhalation.

Potential acute health effects

- Inhalation** Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Ingestion** Irritating to mouth, throat and stomach.
- Skin contact** Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Eye contact** Causes serious eye irritation.

Symptoms related to the physical, chemical and toxicological characteristics

- Inhalation** No specific data.
- Ingestion** No specific data.
- Skin contact** Adverse symptoms may include the following:
irritation
redness
dryness
cracking
- Eye contact** Adverse symptoms may include the following:
pain or irritation
watering
redness

Delayed and immediate effects as well as chronic effects from short and long-term exposure

- Inhalation** Overexposure to the inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract.
- Ingestion** Ingestion of large quantities may cause nausea and diarrhoea.
- Skin contact** Prolonged or repeated contact can defat the skin and lead to irritation and/or dermatitis.
- Eye contact** Potential risk of transient stinging or redness if accidental eye contact occurs.

Potential chronic health effects

- General** No known significant effects or critical hazards.
- Carcinogenicity** May cause cancer. Risk of cancer depends on duration and level of exposure.
- Mutagenicity** No known significant effects or critical hazards.
- Developmental effects** No known significant effects or critical hazards.
- Fertility effects** No known significant effects or critical hazards.

SECTION 12: Ecological information

12.1 Toxicity

Environmental hazards Harmful to aquatic life with long lasting effects.

12.2 Persistence and degradability

Partially biodegradable.

12.3 Bioaccumulative potential

Not available.

12.4 Mobility in soil

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SECTION 12: Ecological information

Soil/water partition coefficient (K_{oc})	Not available.
Mobility	Non-volatile. Liquid. Soluble in water.

12.5 Results of PBT and vPvB assessment

Product does not meet the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII.

12.6 Other adverse effects No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal

Undiluted fluid Where possible, arrange for product to be recycled. Dispose of via an authorised person/ licensed waste disposal contractor in accordance with local regulations.
 Diluted Fluid The spent diluted fluid comprises a relatively stable emulsion. Dispose of via an authorised person/ licensed waste disposal contractor or by other suitable waste treatment techniques (e.g. emulsion splitting, coagulation and filtration) approved by the local authority. Spent fluid should never be disposed of down the drain. The aqueous phase should not be discharged into sewage systems unless provided for by local regulations; the non-aqueous phase should be disposed of as undiluted fluid. Note that separated aqueous solutions or effluents may contain metal salts as well as traces of oil and must be checked for conformity in these respects against consents given by the authorities before disposal. Further treatment may be required.

Hazardous waste

Yes.

European waste catalogue (EWC)

Waste code	Waste designation
12 01 07*	mineral-based machining oils free of halogens (except emulsions and solutions)
12 01 09*	

However, deviation from the intended use and/or the presence of any potential contaminants may require an alternative waste disposal code to be assigned by the end user.

Packaging

Methods of disposal

Where possible, arrange for product to be recycled. Dispose of via an authorised person/ licensed waste disposal contractor in accordance with local regulations.

Waste code	European waste catalogue (EWC)
15 01 10*	packaging containing residues of or contaminated by hazardous substances

Special precautions

This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Empty containers represent a fire hazard as they may contain flammable product residues and vapour. Never weld, solder or braze empty containers. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

References

Commission 2014/955/EU
 Directive 2008/98/EC

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
14.2 UN proper shipping name	-	-	-	-
14.3 Transport hazard class(es)	-	-	-	-
14.4 Packing group	-	-	-	-

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SECTION 14: Transport information

14.5 Environmental hazards	No.	No.	No.	No.
Additional information	-	-	-	-

14.6 Special precautions for user Not available.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Other regulations

REACH Status

The company, as identified in Section 1, sells this product in the EU in compliance with the current requirements of REACH.

United States inventory (TSCA 8b)

All components are listed or exempted.

Australia inventory (AICS)

At least one component is not listed.

Canada inventory

At least one component is not listed in DSL but all such components are listed in NDSL.

China inventory (IECSC)

All components are listed or exempted.

Japan inventory (ENCS)

At least one component is not listed.

Korea inventory (KECI)

At least one component is not listed.

Philippines inventory (PICCS)

At least one component is not listed.

Taiwan Chemical Substances Inventory (TCSI)

Not determined.

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Seveso Directive

This product is not controlled under the Seveso Directive.

15.2 Chemical safety assessment

A Chemical Safety Assessment has been carried out for one or more of substances within this mixture. A Chemical Safety Assessment has not been carried out for the mixture itself.

SECTION 16: Other information

Abbreviations and acronyms

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
 ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
 ATE = Acute Toxicity Estimate
 BCF = Bioconcentration Factor
 CAS = Chemical Abstracts Service

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SECTION 16: Other information

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
 CSA = Chemical Safety Assessment
 CSR = Chemical Safety Report
 DMEL = Derived Minimal Effect Level
 DNEL = Derived No Effect Level
 EINECS = European Inventory of Existing Commercial chemical Substances
 ES = Exposure Scenario
 EUH statement = CLP-specific Hazard statement
 EWC = European Waste Catalogue
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals
 IATA = International Air Transport Association
 IBC = Intermediate Bulk Container
 IMDG = International Maritime Dangerous Goods
 LogPow = logarithm of the octanol/water partition coefficient
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
 OECD = Organisation for Economic Co-operation and Development
 PBT = Persistent, Bioaccumulative and Toxic
 PNEC = Predicted No Effect Concentration
 REACH = Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation [Regulation (EC) No. 1907/2006]
 RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail
 RRN = REACH Registration Number
 SADT = Self-Accelerating Decomposition Temperature
 SVHC = Substances of Very High Concern
 STOT-RE = Specific Target Organ Toxicity - Repeated Exposure
 STOT-SE = Specific Target Organ Toxicity - Single Exposure
 TWA = Time weighted average
 UN = United Nations
 UVCB = Complex hydrocarbon substance
 VOC = Volatile Organic Compound
 vPvB = Very Persistent and Very Bioaccumulative
 Varies = may contain one or more of the following 101316-69-2 / RRN 01-2119486948-13, 101316-70-5, 101316-71-6, 101316-72-7 / RRN 01-2119489969-06, 64741-88-4 / RRN 01-2119488706-23, 64741-89-5 / RRN 01-2119487067-30, 64741-95-3 / RRN 01-2119487081-40, 64741-96-4 / RRN 01-2119483621-38, 64741-97-5 / RRN 01-2119480374-36, 64742-01-4 / RRN 01-2119488707-21, 64742-44-5 / RRN 01-2119985177-24, 64742-45-6, 64742-52-5 / RRN 01-2119467170-45, 64742-53-6 / RRN 01-2119480375-34, 64742-54-7 / RRN 01-2119484627-25, 64742-55-8 / RRN 01-2119487077-29, 64742-56-9 / RRN 01-2119480132-48, 64742-57-0 / RRN 01-2119489287-22, 64742-58-1, 64742-62-7 / RRN 01-2119480472-38, 64742-63-8, 64742-64-9, 64742-65-0 / RRN 01-2119471299-27, 64742-70-7 / RRN 01-2119487080-42, 72623-85-9 / RRN 01-2119555262-43, 72623-86-0 / RRN 01-2119474878-16, 72623-87-1 / RRN 01-2119474889-13, 74869-22-0 / RRN 01-2119495601-36, 90669-74-2 / RRN 01-2119970171-43

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Skin Irrit. 2, H315	Calculation method
Eye Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	Calculation method
Carc. 1B, H350	Calculation method
Aquatic Chronic 3, H412	Calculation method

Full text of abbreviated H statements

H302 Harmful if swallowed.
 H311 Toxic in contact with skin.
 H314 Causes severe skin burns and eye damage.
 H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H318 Causes serious eye damage.
 H319 Causes serious eye irritation.
 H331 Toxic if inhaled.
 H332 Harmful if inhaled.
 H341 Suspected of causing genetic defects.
 H350 May cause cancer.
 H372 Causes damage to organs through prolonged or repeated exposure.
 H373 May cause damage to organs through prolonged or repeated exposure.
 H400 Very toxic to aquatic life.
 H410 Very toxic to aquatic life with long lasting effects.

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SECTION 16: Other information

Full text of classifications [CLP/GHS]	H411	Toxic to aquatic life with long lasting effects.
	H412	Harmful to aquatic life with long lasting effects.
	<input checked="" type="checkbox"/> Acute Tox. 3, H311	ACUTE TOXICITY (dermal) - Category 3
	Acute Tox. 3, H331	ACUTE TOXICITY (inhalation) - Category 3
	Acute Tox. 4, H302	ACUTE TOXICITY (oral) - Category 4
	Acute Tox. 4, H332	ACUTE TOXICITY (inhalation) - Category 4
	Aquatic Acute 1, H400	SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
	Aquatic Chronic 1, H410	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
	Aquatic Chronic 2, H411	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
	Aquatic Chronic 3, H412	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
	Carc. 1B, H350	CARCINOGENICITY - Category 1B
	EUH071	Corrosive to the respiratory tract.
	Eye Dam. 1, H318	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
	Eye Irrit. 2, H319	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
	Muta. 2, H341	GERM CELL MUTAGENICITY - Category 2
Skin Corr. 1B, H314	SKIN CORROSION/IRRITATION - Category 1B	
Skin Corr. 1C, H314	SKIN CORROSION/IRRITATION - Category 1C	
Skin Irrit. 2, H315	SKIN CORROSION/IRRITATION - Category 2	
Skin Sens. 1, H317	SKIN SENSITISATION - Category 1	
Skin Sens. 1A, H317	SKIN SENSITISATION - Category 1A	
STOT RE 1, H372	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 1	
STOT RE 2, H373	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2	

History

Date of issue/ Date of revision	06/12/2018.
Date of previous issue	05/12/2018.
Prepared by	Product Stewardship

Indicates information that has changed from previously issued version.

Notice to reader

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Annex to the extended Safety Data Sheet (eSDS)

Industrial

Identification of the substance or mixture

Product definition	Mixture
Code	464858-DE02
Product name	Alusol 41 BF

Section 1: Title

Short title of the exposure scenario	Handling and dilution of metal working fluid concentrates - Industrial
List of use descriptors	Identified use name: Handling and dilution of metal working fluid concentrates-Industrial Process Category: PROC01, PROC02, PROC08b, PROC05 Sector of end use: SU03 Subsequent service life relevant for that use: No. Environmental Release Category: ERC02 Specific Environmental Release Category: ATIEL-ATC SPERC 2.Ei.v1

Processes and activities covered by the exposure scenario	Handling and dilution of metal working fluid concentrates. Includes associated product storage, material transfers, sampling and maintenance activities.
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Section 2 Operational conditions and risk management measures

Section 2.1 Control of worker exposure

Product characteristics:

Physical state:	Liquid, vapour pressure < 0.5 kPa
Concentration of substance in product:	Covers daily exposures up to 8 hours
Frequency and duration of use:	Covers daily exposures up to 8 hours
Other conditions affecting workers exposure:	Assumes use at not more than 20°C above ambient temperature, unless stated differently. Assumes a good basic standard of occupational hygiene is implemented

Contributing scenarios: Operational conditions and risk management measures

General measures (carcinogens):

Consider technical advances and process upgrades (including automation) for the elimination of releases. Minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation.

Drain down systems and clear transfer lines prior to breaking containment.

Clean/flush equipment, where possible, prior to maintenance.

Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenarios; clear up spills immediately and dispose of wastes safely.

Ensure safe systems of work or equivalent arrangements are in place to manage risks.

Regularly inspect, test and maintain all control measures.

Consider the need for risk-based health surveillance.

General measures applicable to all activities:

Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN 374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent/minimise exposures and to report any skin problems that may develop. Use suitable eye protection. Avoid direct eye contact with product also via contamination on hands.

Filling/preparation of equipment from drums or containers:

Avoid carrying out activities involving exposure for more than 4 hours.

Process sampling:

Avoid carrying out activities involving exposure for more than 4 hours.

Equipment cleaning and maintenance:

Alusol 41 BF

Handling and dilution of metal working fluid concentrates - Industrial

Drain down system prior to equipment break-in or maintenance. Avoid carrying out activities involving exposure for more than 4 hours. Retain drain-downs in sealed storage pending disposal or for subsequent recycle.

Storage:
Store substance within a closed system.

Section 2.2: Control of environmental exposure

Amounts used:	3.02E+02 Tonnes/year
EU tonnage of risk determining substance per year:	3.02E+02 Tonnes/year
Frequency and duration of use:	
Emission days	300
Environment factors not influenced by risk management:	
Local freshwater dilution factor	10
Local marine water dilution factor	100
Other conditions affecting environmental exposure:	Water-based (oil in water emulsion) or straight oil (contains no water) process
Release fraction to air (after typical onsite RMMs)	5.00E-05
Release fraction to soil from process (after typical onsite RMMs)	0
Release fraction to wastewater from process (after typical onsite RMMs and before sewage treatment plan)	No data available yet
Technical conditions and measures at process level (source) to prevent release:	Common practices vary across sites thus conservative process release estimates used.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Prevent discharge of undissolved substance to or recover from onsite wastewater. User sites are assumed to be provided with oil/water separators and waste water to be discharged via a sewage treatment plant
Organisational measures to prevent/limit release from site:	Do not apply industrial sludge to natural soils. Sewage sludge should be incinerated, contained or reclaimed.
Conditions and measures related to sewage treatment plant:	
Estimated substance removal from wastewater via on-site sewage treatment	No data available yet
Assumed domestic sewage treatment plant flow rate (m³/d)	2.00E+3
Maximum allowable site tonnage (M_{Safe}) based on release following total wastewater treatment removal as product:	No data available yet
Conditions and measures related to external treatment of waste for disposal:	External treatment and disposal of waste should comply with applicable local and/or national regulations.
Conditions and measures related to external recovery of waste:	External recovery and recycling of waste should comply with applicable local and/or national regulations.

Section 3: Exposure estimation and reference to its source

Exposure estimation and reference to its source - Environment

Exposure assessment (environment): Used ECETOC TRA model (May 2010 release).

Exposure estimation and reference to its source - Workers

Exposure assessment (human): The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Section 4: Guidance to check compliance with the exposure scenario

Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Further details on scaling and control technologies are provided in SPERC factsheet. If scaling reveals a condition of unsafe use (i.e., RCRs > 1), additional RMMs or a site-specific chemical safety assessment is required. For further information see www.ATIEL.org/REACH_GES

Health

Where other risk management measures/operational conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Annex to the extended Safety Data Sheet (eSDS)

Industrial

Identification of the substance or mixture

Product definition	Mixture
Code	464858-DE02
Product name	Alusol 41 BF

Section 1: Title

Short title of the exposure scenario	Use of lubricants in high energy open processes - Industrial
List of use descriptors	Identified use name: Use of lubricants in high energy open processes-Industrial Process Category: PROC01, PROC02, PROC08b, PROC17 Sector of end use: SU03 Subsequent service life relevant for that use: No. Environmental Release Category: ERC04 Specific Environmental Release Category: ATIEL-ATC SPERC 4.Fi.v1

Processes and activities covered by the exposure scenario	Covers use of lubricants in high energy open processes, e.g. In high speed machinery such as metal rolling/forming or metal working fluids for machining and grinding. Includes associated product storage, material transfers, sampling and maintenance activities.
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Section 2 Operational conditions and risk management measures

Section 2.1 Control of worker exposure

Product characteristics:

Physical state: Liquid, vapour pressure < 0.5 kPa

Concentration of substance in product: Covers use of substance/product up to 100 % (unless stated differently)

Frequency and duration of use: Covers daily exposures up to 8 hours

Other conditions affecting workers exposure: Assumes use at not more than 20°C above ambient temperature, unless stated differently. Assumes a good basic standard of occupational hygiene is implemented

Contributing scenarios: Operational conditions and risk management measures

General measures (carcinogens):

Consider technical advances and process upgrades (including automation) for the elimination of releases. Minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation.

Drain down systems and clear transfer lines prior to breaking containment.

Clean/flush equipment, where possible, prior to maintenance.

Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenarios; clear up spills immediately and dispose of wastes safely.

Ensure safe systems of work or equivalent arrangements are in place to manage risks.

Regularly inspect, test and maintain all control measures.

Consider the need for risk-based health surveillance.

General measures applicable to all activities:

Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN 374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent/minimise exposures and to report any skin problems that may develop. Use suitable eye protection. Avoid direct eye contact with product also via contamination on hands.

Filling/preparation of equipment from drums or containers:

No specific measures identified.

Metal machining operations:

Minimise exposure by partial enclosure of the operation or equipment and provide extract ventilation at openings.

Operation and lubrication of high energy open equipment:
Provide a good standard of controlled ventilation (10 to 15 air changes per hour).

Automated metal rolling/forming Use in contained systems Operation is carried out at elevated temperature (> 20°C above ambient temperature):
No other specific measures identified.

Semi-automated metal rolling/forming open systems Operation is carried out at elevated temperature (> 20°C above ambient temperature):
Provide extract ventilation to points where emissions occur.

Equipment cleaning and maintenance:
Drain down system prior to equipment break-in or maintenance. Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour). Retain drain-downs in sealed storage pending disposal or for subsequent recycle.
Storage:
Store substance within a closed system.

Section 2.2: Control of environmental exposure

Amounts used:

EU tonnage of risk determining substance per year: 2.05E+02 Tonnes/year

Frequency and duration of use:

Emission days 300

Environment factors not influenced by risk management:

Local freshwater dilution factor 10

Local marine water dilution factor 100

Other conditions affecting environmental exposure:

Water-based (oil in water emulsion) or straight oil (contains no water) process

Release fraction to air (after typical onsite RMMs) 5.00E-05

Release fraction to soil from process (after typical onsite RMMs) 0

Release fraction to wastewater from process (after typical onsite RMMs and before sewage treatment plan) Not available.

Technical conditions and measures at process level (source) to prevent release:

Common practices vary across sites thus conservative process release estimates used.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:

Prevent discharge of undissolved substance to or recover from onsite wastewater.

User sites are assumed to be provided with oil/water separators and waste water to be discharged via a sewage treatment plant

Organisational measures to prevent/limit release from site:

Do not apply industrial sludge to natural soils.

Sewage sludge should be incinerated, contained or reclaimed.

Assumed domestic sewage treatment plant flow rate (m³/d) 2.00E+3

Maximum allowable site tonnage (M_{Safe}) based on release following total wastewater treatment removal as product: Not available.

Conditions and measures related to external treatment of waste for disposal:

External treatment and disposal of waste should comply with applicable local and/or national regulations.

Conditions and measures related to external recovery of waste:

External recovery and recycling of waste should comply with applicable local and/or national regulations.

Section 3: Exposure estimation and reference to its source

Exposure estimation and reference to its source - Environment

Exposure assessment (environment): Used ECETOC TRA model (May 2010 release).

Exposure estimation and reference to its source - Workers

Exposure assessment (human): The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Section 4: Guidance to check compliance with the exposure scenario

Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Further details on scaling and control technologies are provided in SPERC factsheet. If scaling reveals a condition of unsafe use (i.e., RCRs > 1), additional RMMs or a site-specific chemical safety assessment is required. For further information see www.ATIEL.org/REACH_GES

Health

Where other risk management measures/operational conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Annex to the extended Safety Data Sheet (eSDS)

Professional

Identification of the substance or mixture

Product definition	Mixture
Code	464858-DE02
Product name	Alusol 41 BF

Section 1: Title

Short title of the exposure scenario	Use of lubricants in high energy open processes - Professional
List of use descriptors	Identified use name: Use of lubricants in high energy open processes-Professional Process Category: PROC01, PROC02, PROC08a, PROC17 Sector of end use: SU22 Subsequent service life relevant for that use: No. Environmental Release Category: ERC08a Specific Environmental Release Category: ATIEL-ATC SpERC 8.7c.v1

Processes and activities covered by the exposure scenario	Covers use of lubricants in high energy open processes, e.g. In high speed machinery such as metal rolling/forming or metal working fluids for machining and grinding. Includes associated product storage, material transfers, sampling and maintenance activities.
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Section 2 Operational conditions and risk management measures

Section 2.1 Control of worker exposure

Product characteristics:

Physical state:	Liquid, vapour pressure < 0.5 kPa
Concentration of substance in product:	Covers use of substance/product up to 100 % (unless stated differently)
Frequency and duration of use:	Covers daily exposures up to 8 hours
Other conditions affecting workers exposure:	Assumes use at not more than 20°C above ambient temperature, unless stated differently. Assumes a good basic standard of occupational hygiene is implemented

Contributing scenarios: Operational conditions and risk management measures

General measures (carcinogens):

Consider technical advances and process upgrades (including automation) for the elimination of releases.
Minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation.

Drain down systems and clear transfer lines prior to breaking containment.

Clean/flush equipment, where possible, prior to maintenance.

Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenarios; clear up spills immediately and dispose of wastes safely.

Ensure safe systems of work or equivalent arrangements are in place to manage risks.

Regularly inspect, test and maintain all control measures.

Consider the need for risk-based health surveillance.

General measures applicable to all activities:

Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN 374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent/minimise exposures and to report any skin problems that may develop. Use suitable eye protection. Avoid direct eye contact with product also via contamination on hands.

Filling/preparation of equipment from drums or containers:

Avoid carrying out activities involving exposure for more than 1 hour.

Metal machining operations:

Provide extract ventilation to points where emissions occur.

Alusol 41 BF

**Use of lubricants in high energy open processes -
Professional**

Operation and lubrication of high energy open equipment:
 Provide a good standard of controlled ventilation (10 to 15 air changes per hour). Avoid carrying out activities involving exposure for more than 4 hours. Wear a respirator conforming to EN140 with type A filter or better. Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training.

Equipment cleaning and maintenance:
 Drain down system prior to equipment break-in or maintenance. Natural ventilation is from doors, windows etc. Controlled ventilation means air is supplied or removed by a powered fan. Avoid carrying out activities involving exposure for more than 4 hours. Wear a respirator conforming to EN140 with type A filter or better. Retain drain-downs in sealed storage pending disposal or for subsequent recycle.

Storage:
 Store substance within a closed system.

Section 2.2: Control of environmental exposure

Amounts used:

EU tonnage of risk determining substance per year: 2.05E+02 Tonnes/year

Frequency and duration of use:

Emission days 365

Environment factors not influenced by risk management:

Local freshwater dilution factor 10

Local marine water dilution factor 100

Other conditions affecting environmental exposure: Negligible wastewater emissions as process operates without water contact.

Release fraction to air (after typical onsite RMMs) 5.00E-05

Release fraction to soil from process (after typical onsite RMMs) 1E-03

Release fraction to wastewater from process (after typical onsite RMMs and before sewage treatment plan) Not available.

Technical conditions and measures at process level (source) to prevent release: Common practices vary across sites thus conservative process release estimates used.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Prevent discharge of undissolved substance to or recover from onsite wastewater.

Organisational measures to prevent/limit release from site: Do not apply industrial sludge to natural soils. Sewage sludge should be incinerated, contained or reclaimed.

Assumed domestic sewage treatment plant flow rate (m³/d) 2.00E+3

Maximum allowable site tonnage (M_{safe}) based on release following total wastewater treatment removal as product: Not available.

Conditions and measures related to external treatment of waste for disposal: External treatment and disposal of waste should comply with applicable local and/or national regulations.

Conditions and measures related to external recovery of waste: External recovery and recycling of waste should comply with applicable local and/or national regulations.

Section 3: Exposure estimation and reference to its source

Exposure estimation and reference to its source - Environment

Exposure assessment (environment): Used ECETOC TRA model (May 2010 release).

Exposure estimation and reference to its source - Workers

Exposure assessment (human): The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Section 4: Guidance to check compliance with the exposure scenario

Environment	Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Further details on scaling and control technologies are provided in SPERC factsheet. If scaling reveals a condition of unsafe use (i.e., RCRs > 1), additional RMMs or a site-specific chemical safety assessment is required. For further information see www.ATIEL.org/REACH_GES
Health	Where other risk management measures/operational conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

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