SAFETY DATA SHEET



Syntilo 75 EF

Section 1. Identification

GHS product identifier Syntilo 75 EF
Product code 466709-CN04
SDS no. 466709

Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/ Metalworking fluid - soluble.

mixture For specific application advice see appropriate Technical Data Sheet or consult our

company representative.

Manufacturer

Supplier PT. Castrol Indonesia

Perkantoran Hijau Arkadia Tower B Lt.9 Jl. Let. Jend. TB Simatupang Kav.88

Jakarta 12520 INDONESIA

Tel: +622178843878 (Office Hours Only)

Fax: +622178843877

EMERGENCY TELEPHONE

NUMBER

Carechem: 00780 3011 0293 (toll-free, access from Indonesia only)

Section 2. Hazards identification

GHS Classification SKIN CORROSION/IRRITATION - Category 2

SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1

GHS label elements, including precautionary statements

Hazard pictograms

E.

Signal word Danger

Hazard statements H318 - Causes serious eye damage.

H315 - Causes skin irritation.

Precautionary statements

Prevention P280 - Wear protective gloves. Wear eye or face protection.

P264 - Wash hands thoroughly after handling.

Response \$\overline{\pi}302 + P352 + P362 + P364 - IF ON SKIN: Wash with plenty of soap and water.

Take off contaminated clothing and wash it before reuse. P332 + P313 - If skin irritation occurs: Get medical attention.

P305 + P351 + P338 + P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a POISON CENTER or physician.

Storage Not applicable.

Disposal Not applicable.

Other hazards which do not

result in classification

Defatting to the skin.

Section 3. Composition/information on ingredients

Substance/mixture

Mixture

Corrosion inhibitors and additives in aqueous solution.

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Section 3. Composition/information on ingredients

mine neutralised carboxylic acids	≥10 - ≤25	Not available.
2,2',2"-nitrilotriethanol	≤10	102-71-6
hexadec-1-ene	≤5	629-73-2
1-aminopropan-2-ol	<5	78-96-6
octadec-1-ene	≤3	112-88-9
Alcohols, C16-18, ethoxylated propoxylated	≤3	68002-96-0
2-Amino-2-methylpropanol	≤3	124-68-5

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Ingestion

Inhalation If inhaled, remove to fresh air. In case of inhalation of decomposition products in a

fire, symptoms may be delayed. The exposed person may need to be kept under

medical surveillance for 48 hours. Get medical attention immediately.

Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Wash out mouth with water if person is conscious. Get medical attention immediately. Chemical burns must be

treated promptly by a physician.

Skin contact Get medical attention immediately. In case of contact, immediately flush skin with

plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Wash clothing before reuse. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Clean shoes thoroughly before reuse. Chemical

burns must be treated promptly by a physician.

Eye contact In case of contact, immediately flush eyes with plenty of water for at least 15 minutes.

Eyelids should be held away from the eyeball to ensure thorough rinsing. Check for and remove any contact lenses. Get medical attention immediately. Chemical

burns must be treated promptly by a physician.

Protection of first-aidersNo action shall be taken involving any personal risk or without suitable training. If it

is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing

thoroughly with water before removing it, or wear gloves.

Most important symptoms/effects, acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

Indication of immediate medical attention and special treatment needed, if necessary

Specific treatments No specific treatment.

Notes to physician Treatment should in general be symptomatic and directed to relieving any effects.

In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing

media

In case of fire, use water fog, alcohol resistant foam, dry chemical or carbon dioxide

extinguisher or spray.

Unsuitable extinguishing

media

Do not use water jet.

Specific hazards arising from the chemical

In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products

Combustion products may include the following:

carbon oxides (CO, CO₂) (carbon monoxide, carbon dioxide)

nitrogen oxides (NO, NO₂ etc.)

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Section 5. Firefighting measures

Special protective actions for fire-fighters

No action shall be taken involving any personal risk or without suitable training. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.

Special protective equipment for fire-fighters

Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Contact emergency personnel. No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Do not breathe vapour or mist. Provide adequate ventilation. Put on appropriate personal protective equipment. Floors may be slippery; use care to avoid falling.

For emergency responders

Entry into a confined space or poorly ventilated area contaminated with vapour, mist or fume is extremely hazardous without the correct respiratory protective equipment and a safe system of work. Wear self-contained breathing apparatus. Wear a suitable chemical protective suit. Chemical resistant boots. See also the information in "For non-emergency personnel".

Environmental precautions

Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and material for containment and cleaning up

Small spill

Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Contaminated absorbent material may pose the same hazard as the spilt product. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container. Avoid contact of spilt material and runoff with soil and surface waterways. Avoid prolonged or repeated contact with skin. During metal working, solid particles from workpieces or tools will contaminate the fluid and may cause abrasions of the skin. Where such abrasions result in a penetration of the skin, first aid treatment should be applied as soon as reasonably possible. The presence of certain metals in the workpiece or tool, such as chromium, cobalt and nickel, can contaminate the metalworking fluid and as a result may induce allergic skin reactions. Evaporation of water from soluble cutting fluids during use may lead to an increase in concentration which may result in the development of skin conditions due to irritation and defatting. It is important to monitor fluid strength on a regular basis with a refractometer and maintain it at the recommended concentration. Lubricants from other sources and other contaminants should be minimised. Swarf and other debris should be removed. To maintain optimum performance and minimise bacterial spoilage, machine tool coolant systems should be cleaned on a regular basis.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Wash thoroughly after handling. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

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Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities

Store between the following temperatures: 5 to 40°C (41 to 104°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Store and use only in equipment/containers designed for use with this product. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. DO NOT ADD NITRITES TO THIS FLUID.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
2,2',2"-nitrilotriethanol	Minister of Labor of the Republic of Indonesia (Indonesia). Absorbed through skin. TWA: 5 mg/m³ 8 hours. Issued/Revised: 2/1997

Recommended monitoring procedures

If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls

All activities involving chemicals should be assessed for their risks to health, to ensure exposures are adequately controlled. Personal protective equipment should only be considered after other forms of control measures (e.g. engineering controls) have been suitably evaluated. Personal protective equipment should conform to appropriate standards, be suitable for use, be kept in good condition and properly maintained.

Your supplier of personal protective equipment should be consulted for advice on selection and appropriate standards. For further information contact your national organisation for standards.

Provide exhaust ventilation or other engineering controls to keep the relevant airborne concentrations below their respective occupational exposure limits. The final choice of protective equipment will depend upon a risk assessment. It is important to ensure that all items of personal protective equipment are compatible.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Undiluted fluid: Chemical goggles.

Diluted fluid: Safety glasses with side shields.

Skin protection

Hand protection

Wear suitable gloves. Undiluted fluid: Wear chemical resistant gloves. Recommended: nitrile gloves.

Diluted fluid: Wear protective gloves if prolonged or repeated contact is likely. Recommended: nitrile gloves. The correct choice of protective gloves depends upon the chemicals being handled, the conditions of work and use, and the condition of the gloves (even the best chemically resistant glove will break down after repeated chemical exposures). Most gloves provide only a short time of protection before they must be discarded and replaced. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Gloves should therefore be chosen in consultation with

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Section 8. Exposure controls/personal protection

the supplier/manufacturer and with a full assessment of the working conditions.

Skin protection Use of protective clothing is good industrial practice.

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

For protection against metal working fluids, respiratory protection that is classified as "resistant to oil" (class R) or oil proof (class P) should be selected where appropriate. Depending on the level of airborne contaminants, an air-purifying, half-mask respirator (with HEPA filter) including disposable (P- or R-series) (for oil mists less than 50mg/m3), or any powered, air-purifying respirator equipped with hood or helmet and HEPA filter (for oil mists less than 125 mg/m3).

Where organic vapours are a potential hazard during metalworking operations, a

combination particulate and organic vapour filter may be necessary.

The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

Section 9. Physical and chemical properties

Appearance

Physical state Liquid.

Colour Amber. [Light]

Odour Slight

Odour threshold Not available.

pH 10 [Conc. (% w/w): 5%]

Melting pointNot available.Boiling pointNot available.

Flash point Cosed cup: >200°C (>392°F) [Estimated. Water content interferes with flash point

determination.]

Evaporation rate Not available.

Flammability/Combustible properties (solid, gas)

Not applicable. Based on - Physical state

Lower and upper explosive

(flammable) limits

Not available.

Vapour pressureNot available.Vapour densityNot available.

Density <1000 kg/m³ (<1 g/cm³) at 15°C

Relative density

Solubility

Partition coefficient: n
Not available.

Not available.

octanol/water

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity Not available.

Section 10. Stability and reactivity

Reactivity No specific test data available for this product. Refer to Conditions to avoid and

Incompatible materials for additional information.

Chemical stability The product is stable.

Possibility of hazardous Under normal conditions of storage and use, hazardous reactions will not occur.

reactions Under normal conditions of storage and use, hazardous polymerisation will not occur.

Conditions to avoid No specific data.

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Section 10. Stability and reactivity

Incompatible materials Reactive or incompatible with the following materials: oxidising materials.

Slightly reactive or incompatible with the following materials: acids.

Hazardous decomposition

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

products

Section 11. Toxicological information

Information on toxicological effects

Aspiration hazard

Name	Result
hexadec-1-ene	ASPIRATION HAZARD - Category 1
octadec-1-ene	ASPIRATION HAZARD - Category 1

Information on likely routes

Routes of entry anticipated: Dermal, Inhalation.

of exposure

Potential acute health effects

Eye contact Causes serious eye damage.

Inhalation May give off gas, vapour or dust that is very irritating or corrosive to the respiratory

system. Exposure to decomposition products may cause a health hazard. Serious

effects may be delayed following exposure.

Skin contactCauses skin irritation. Defatting to the skin.IngestionMay cause burns to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact Adverse symptoms may include the following:

pain watering

redness

Inhalation No specific data.

Skin contact Adverse symptoms may include the following:

irritation redness dryness cracking

Ingestion Adverse symptoms may include the following:

stomach pains

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate Not available.

effects

Potential delayed effects Not available.

Long term exposure

Potential immediate Not available.

effects

Potential delayed effects Not available.

General

No known significant effects or critical hazards.

No known significant effects or critical hazards.

Mutagenicity

No known significant effects or critical hazards.

Teratogenicity

No known significant effects or critical hazards.

No known significant effects or critical hazards.

No known significant effects or critical hazards.

Fertility effects

No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Ø ermal	36814.26 mg/kg

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Section 11. Toxicological information

Section 12. Ecological information

Environmental effects

No known significant effects or critical hazards.

Persistence/degradability

Expected to be biodegradable.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
2,2',2"-nitrilotriethanol	-	-	Readily

Bioaccumulative potential

Not available.

Mobility in soil

Soil/water partition coefficient (K_{oc})

Not available.

Mobility Liquid. Soluble in water.

Other adverse effects No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Diluted Fluid The spent diluted fluid comprises a relatively stable emulsion. Dispose of via an authorised person/licensed waste disposal contractor or by other suitable waste treatment techniques (e.g. emulsion splitting, coagulation and filtration) approved by the local authority. Spent fluid should never be disposed of down the drain. The aqueous phase should not be discharged into sewage systems unless provided for by local regulations; the non-aqueous phase should be disposed of as undiluted fluid. Note that separated aqueous solutions or effluents may contain metal salts as well as traces of oil and must be checked for conformity in these respects against consents given by the authorities before disposal. Further treatment may be required.

Section 14. Transport information

	IMDG	IATA
UN number	Not regulated.	Not regulated.
UN proper shipping name	-	-
Transport hazard class(es)	-	-
Packing group	-	-

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Section 14. Transport information		
Environmental hazards	No.	No.
Additional information	-	-

Special precautions for user Not available.

Section 15. Regulatory information

Law No. 74/2001 - Banned

None of the components are listed.

Law No. 74/2001 - Restricted

Ingredient name	Status
Ethylene Oxide	Listed

Ministry of Health - Law No. 472/Menkes/Per/V/1996

Carcinogen

Ingredient name	Status
7,4-dioksan etilen oksida	Listed Listed
propilen oksida	Listed

Corrosive

None of the components are listed.

Irritation

Ingredient name	Status
etilen oksida	Listed Listed Listed

<u>Mutagen</u>

Ingredient name	Status
e filen oksida	Listed

None of the components are listed.

Poison

Ingredient name	Status
etilen oksida	Listed

Teratogen

None of the components are listed.

International lists

National inventory

Australia inventory (AICS) All components are listed or exempted.

Kt least one component is not listed in DSL but all such components are listed in **Canada inventory status**

NDSL.

China inventory (IECSC) All components are listed or exempted.

REACH Status For the REACH status of this product please consult your company contact, as identified in

Section 1.

Japan inventory (ENCS) All components are listed or exempted. **Philippines inventory**

(PICCS)

At least one component is not listed.

Korea inventory (KECI) Mt least one component is not listed.

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Section 15. Regulatory information

Taiwan Chemical Substances Inventory Not determined.

(TCSI)

United States inventory

(TSCA 8b)

Not determined.

Section 16. Other information

History

Date of issue/Date of

15 October 2020

revision

Date of previous issue 18 December 2018

Prepared by Product Stewardship

Key to abbreviations

ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

REACH = Registration, Evaluation, Authorisation and Restriction of Chemicals

Regulation [Regulation (EC) No. 1907/2006]

UN = United Nations

Varies = may contain one or more of the following 64741-88-4, 64741-89-5, 64741-95-3, 64741-96-4, 64742-01-4, 64742-44-5, 64742-45-6, 64742-52-5, 64742-53-6, 64742-54-7, 64742-55-8, 64742-56-9, 64742-57-0, 64742-58-1, 64742-62-7, 64742-63-8, 64742-65-0, 64742-70-7, 72623-85-9, 72623-86-0, 72623-87-4

72623-87-1

Indicates information that has changed from previously issued version.

Notice to reader

All reasonably practicable steps have been taken to ensure this data sheet and the health, safety and environmental information contained in it is accurate as of the date specified below. No warranty or representation, express or implied is made as to the accuracy or completeness of the data and information in this data sheet.

The data and advice given apply when the product is sold for the stated application or applications. You should not use the product other than for the stated application or applications without seeking advice from BP Group.

It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations. The BP Group shall not be responsible for any damage or injury resulting from use, other than the stated product use of the material, from any failure to adhere to recommendations, or from any hazards inherent in the nature of the material. Purchasers of the product for supply to a third party for use at work, have a duty to take all necessary steps to ensure that any person handling or using the product is provided with the information in this sheet. Employers have a duty to tell employees and others who may be affected of any hazards described in this sheet and of any precautions that should be taken. You can contact the BP Group to ensure that this document is the most current available. Alteration of this document is strictly prohibited.

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