

## Hysol MG

Safety Data Sheet according to GB/T 16483-2008 and GB/  
T 17519-2013**Section 1. Identification**

<b>GHS product identifier</b>	Hysol MG
<b>Product code</b>	457264-CN04
<b>SDS no.</b>	457264
<b><u>Relevant identified uses of the substance or mixture and uses advised against</u></b>	
<b>Use of the substance/ mixture</b>	Metalworking fluid - soluble. For specific application advice see appropriate Technical Data Sheet or consult our company representative.
<b>Supplier</b>	Castrol (Shanghai) Management Co., Ltd. 3F, Building 5, No. 255 of Guiqiao Road, Shanghai P.R.C. 201206 Tel: +86 21 38605888
<b>EMERGENCY TELEPHONE NUMBER</b>	+86 (0)532 8388 9090

**Section 2. Hazards identification**

<b>Classification of the substance or mixture</b>	SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1 SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 3 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
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**GHS label elements****Hazard pictograms**

<b>Signal word</b>	Danger
<b>Hazard statements</b>	H315 - Causes skin irritation. H318 - Causes serious eye damage. H412 - Harmful to aquatic life with long lasting effects.

**Precautionary statements**

<b>Prevention</b>	P280 - Wear protective gloves. Wear eye or face protection. P273 - Avoid release to the environment. P264 - Wash hands thoroughly after handling.
<b>Response</b>	P362 + P364 - Take off contaminated clothing and wash it before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of soap and water. P332 + P313 - If skin irritation occurs: Get medical attention. P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.
<b>Storage</b>	Not applicable.
<b>Disposal</b>	P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
<b>Other hazards which do not result in classification</b>	Defatting to the skin.

## Section 3. Composition/information on ingredients

### Substance/mixture

Mixture

Highly refined mineral oil, emulsifiers and additives.

Ingredient name	%	CAS number
Fatty acids, C18-unsatd., trimers, mixed esters with 2-ethyl-1-hexanol and polyethylene glycol mono-Me ether	≥10 - ≤25	173832-45-6
sulphonic acids, petroleum, sodium salts	≤5	68608-26-4
N,N'-Methylenebismorpholine	≤3	5625-90-1
Alkali metal salts of carboxylic acids	≤3	-
Amine neutralised carboxylic acids	≤3	-
2-butyloctan-1-ol	≤2.1	3913-02-8
Alcohols, C14-18	≤2	67762-30-5

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

### Description of necessary first aid measures

#### Eye contact

In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Check for and remove any contact lenses. Get medical attention immediately. Chemical burns must be treated promptly by a physician.

#### Inhalation

If inhaled, remove to fresh air. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. Get medical attention immediately.

#### Skin contact

Get medical attention immediately. In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Wash clothing before reuse. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Clean shoes thoroughly before reuse. Chemical burns must be treated promptly by a physician.

#### Ingestion

Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Wash out mouth with water if person is conscious. Get medical attention immediately. Chemical burns must be treated promptly by a physician.

### Indication of immediate medical attention and special treatment needed, if necessary

#### Notes to physician

Treatment should in general be symptomatic and directed to relieving any effects. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

#### Specific treatments

No specific treatment.

#### Protection of first-aiders

No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

### Most important symptoms/effects, acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

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## Section 5. Firefighting measures

### Extinguishing media

#### **Suitable extinguishing media**

In case of fire, use water fog, alcohol resistant foam, dry chemical or carbon dioxide extinguisher or spray.

#### **Unsuitable extinguishing media**

Do not use water jet.

#### **Specific hazards arising from the chemical**

Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain. In a fire or if heated, a pressure increase will occur and the container may burst. This material is harmful to aquatic life with long lasting effects.

#### **Hazardous thermal decomposition products**

Combustion products may include the following:  
metal oxide/oxides  
carbon oxides (CO, CO<sub>2</sub>) (carbon monoxide, carbon dioxide)  
sulphur oxides (SO, SO<sub>2</sub>, etc.)  
nitrogen oxides (NO, NO<sub>2</sub> etc.)

#### **Special protective actions for fire-fighters**

No action shall be taken involving any personal risk or without suitable training. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.

#### **Special protective equipment for fire-fighters**

Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

#### **For non-emergency personnel**

Contact emergency personnel. No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Do not breathe vapour or mist. Provide adequate ventilation. Put on appropriate personal protective equipment. Floors may be slippery; use care to avoid falling.

#### **For emergency responders**

Entry into a confined space or poorly ventilated area contaminated with vapour, mist or fume is extremely hazardous without the correct respiratory protective equipment and a safe system of work. Wear self-contained breathing apparatus. Wear a suitable chemical protective suit. Chemical resistant boots. See also the information in "For non-emergency personnel".

#### **Environmental precautions**

Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

### Methods and material for containment and cleaning up

#### **Small spill**

Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

#### **Large spill**

Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Contaminated absorbent material may pose the same hazard as the spilt product. Dispose of via a licensed waste disposal contractor.

## Section 7. Handling and storage

### Precautions for safe handling

#### **Protective measures**

Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container. Avoid contact of spill material and runoff with soil and surface waterways. Avoid prolonged or repeated contact with skin. During metal working, solid particles from workpieces or tools will contaminate the fluid and may cause abrasions of the skin. Where such abrasions result in a penetration of the skin, first aid treatment should be applied as soon as reasonably possible. The presence of certain metals in the workpiece or tool, such as chromium, cobalt and nickel, can contaminate the metalworking fluid and as a result may induce allergic skin reactions. Evaporation of water from soluble cutting fluids during use may lead to an increase in concentration which may result in the development of skin conditions due to irritation and defatting. It is important to monitor fluid strength on a regular basis with a refractometer and maintain it at the recommended concentration. Lubricants from other sources and other contaminants should be minimised. Swarf and other debris should be removed. To maintain optimum performance and minimise bacterial spoilage, machine tool coolant systems should be cleaned on a regular basis.

#### **Advice on general occupational hygiene**

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Wash thoroughly after handling. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

#### **Conditions for safe storage, including any incompatibilities**

Store between the following temperatures: 5 to 40°C (41 to 104°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Store and use only in equipment/containers designed for use with this product. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. DO NOT ADD NITRITES TO THIS FLUID.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

None.

#### Biological exposure indices

No exposure indices known.

#### **Appropriate engineering controls**

All activities involving chemicals should be assessed for their risks to health, to ensure exposures are adequately controlled. Personal protective equipment should only be considered after other forms of control measures (e.g. engineering controls) have been suitably evaluated. Personal protective equipment should conform to appropriate standards, be suitable for use, be kept in good condition and properly maintained.

Your supplier of personal protective equipment should be consulted for advice on selection and appropriate standards. For further information contact your national organisation for standards.

Provide exhaust ventilation or other engineering controls to keep the relevant airborne concentrations below their respective occupational exposure limits.

The final choice of protective equipment will depend upon a risk assessment. It is

## Section 8. Exposure controls/personal protection

### Environmental exposure controls

important to ensure that all items of personal protective equipment are compatible. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

#### Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

#### Eye/face protection

Undiluted fluid: Chemical goggles.  
Diluted fluid: Safety glasses with side shields.

#### Skin protection

##### Hand protection

Wear suitable gloves. Undiluted fluid: Wear chemical resistant gloves. Recommended: nitrile gloves.  
Diluted fluid: Wear protective gloves if prolonged or repeated contact is likely. Recommended: nitrile gloves. The correct choice of protective gloves depends upon the chemicals being handled, the conditions of work and use, and the condition of the gloves (even the best chemically resistant glove will break down after repeated chemical exposures). Most gloves provide only a short time of protection before they must be discarded and replaced. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Gloves should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

##### Skin protection

Use of protective clothing is good industrial practice. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required.

#### Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment. For protection against metal working fluids, respiratory protection that is classified as "resistant to oil" (class R) or oil proof (class P) should be selected where appropriate. Depending on the level of airborne contaminants, an air-purifying, half-mask respirator (with HEPA filter) including disposable (P- or R-series) (for oil mists less than 50mg/m<sup>3</sup>), or any powered, air-purifying respirator equipped with hood or helmet and HEPA filter (for oil mists less than 125 mg/m<sup>3</sup>). Where organic vapours are a potential hazard during metalworking operations, a combination particulate and organic vapour filter may be necessary. The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state	Liquid.
Colour	Brown. [Light]
Odour	Mild. [Slight]
Odour threshold	Not available.
pH	9.5 [Conc. (% w/w): 5%]
Melting point/freezing point	Not available.
Boiling point, initial boiling point, and boiling range	Not available.
Drop Point	Not available.
Flash point	Closed cup: >100°C (>212°F) [Estimated. Water content interferes with flash point determination.]
Evaporation rate	Not available.
Lower and upper explosion limit/flammability limit	Not applicable. Based on - Physical state
Vapour pressure	Not available.

Ingredient name	Vapour Pressure at 20°C			Vapour pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
Distillates (petroleum), hydrotreated heavy naphthenic	<0.08	<0.011	ASTM D 5191			
Water	23.8	3.2				
bis(2-ethylhexyl) adipate	0	0				
2,2',2''-nitritotriethanol	<0.0075	<0.001				
white mineral oil, petroleum	0.08	0.011	OECD 104			

Relative vapour density	Not available.
Relative density	Not available.
Density	<1000 kg/m³ (<1 g/cm³) at 15°C

Solubility(ies)

Media	Result
water	Soluble

Partition coefficient: n-octanol/water	Not applicable.
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Auto-ignition temperature

Ingredient name	°C	°F	Method
bis(2-ethylhexyl) adipate	377	710.6	
2,2',2''-nitritotriethanol	324	615.2	
2-butyloctan-1-ol	254	489.2	
white mineral oil, petroleum	325 to 355	617 to 671	ASTM E 659

Decomposition temperature	Not available.
Viscosity	Kinematic: 53.4 mm²/s (53.4 cSt) at 40°C

Particle characteristics

Median particle size	Not applicable.
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## Section 10. Stability and reactivity

<b>Reactivity</b>	No specific test data available for this product. Refer to Conditions to avoid and Incompatible materials for additional information.
<b>Chemical stability</b>	The product is stable.
<b>Possibility of hazardous reactions</b>	Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerisation will not occur.
<b>Conditions to avoid</b>	Avoid excessive heat.
<b>Incompatible materials</b>	Reactive or incompatible with the following materials: oxidising materials. Slightly reactive or incompatible with the following materials: acids.
<b>Hazardous decomposition products</b>	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity estimates

Route	ATE value
Oral	19910.78 mg/kg

**Information on likely routes of exposure** Routes of entry anticipated: Dermal, Inhalation, Eyes.

### Potential acute health effects

<b>Eye contact</b>	Causes serious eye damage.
<b>Inhalation</b>	May give off gas, vapour or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
<b>Skin contact</b>	Causes skin irritation. Defatting to the skin.
<b>Ingestion</b>	May cause burns to mouth, throat and stomach.

### Symptoms related to the physical, chemical and toxicological characteristics

<b>Eye contact</b>	Adverse symptoms may include the following: pain watering redness
<b>Inhalation</b>	No specific data.
<b>Skin contact</b>	Adverse symptoms may include the following: irritation redness dryness cracking
<b>Ingestion</b>	Adverse symptoms may include the following: stomach pains

### Short term exposure

<b>Potential immediate effects</b>	Not available.
<b>Potential delayed effects</b>	Not available.

### Long term exposure

<b>Potential immediate effects</b>	Not available.
<b>Potential delayed effects</b>	Not available.

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## Section 11. Toxicological information

### Potential chronic health effects

General	No known significant effects or critical hazards.
Carcinogenicity	No known significant effects or critical hazards.
Mutagenicity	No known significant effects or critical hazards.
Teratogenicity	No known significant effects or critical hazards.
Developmental effects	No known significant effects or critical hazards.
Fertility effects	No known significant effects or critical hazards.

## Section 12. Ecological information

### Toxicity

Environmental effects	This material is harmful to aquatic life with long lasting effects.
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### Persistence/degradability

Not expected to be rapidly degradable.

### Bioaccumulative potential

Not available.

### Mobility in soil

Soil/water partition coefficient ( $K_{oc}$ )	Not available.
Mobility	Liquid. Soluble in water.

Other adverse effects	No known significant effects or critical hazards.
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## Section 13. Disposal considerations

Disposal methods	<p>The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Diluted Fluid The spent diluted fluid comprises a relatively stable emulsion. Dispose of via an authorised person/ licensed waste disposal contractor or by other suitable waste treatment techniques (e.g. emulsion splitting, coagulation and filtration) approved by the local authority. Spent fluid should never be disposed of down the drain. The aqueous phase should not be discharged into sewage systems unless provided for by local regulations; the non-aqueous phase should be disposed of as undiluted fluid. Note that separated aqueous solutions or effluents may contain metal salts as well as traces of oil and must be checked for conformity in these respects against consents given by the authorities before disposal. Further treatment may be required.</p>
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## Section 14. Transport information

	China	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.
Additional information	-	-	-

**Special precautions for user** Not available.

**Matters needing attention for transportation** Ensure that any additional local government transport conditions are met

## Section 15. Regulatory information

### List of Goods banned for Importing

None of the components are listed.

### Drug Precursors Requiring an Import/Export License

None of the components are listed.

### Catalogue and classification of drug precursor chemicals

None of the components are listed.

### List of Explosive Precursors

None of the components are listed.

### International regulations

#### Montreal Protocol

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

**Safety, health and environmental regulations specific for the product** No known specific national and/or regional regulations applicable to this product (including its ingredients).

### **Regulation according to other foreign laws**

#### **REACH Status**

For the REACH status of this product please consult your company contact, as identified in Section 1.

#### **Australia inventory (AIIIC)**

At least one component is not listed.

#### **Canada inventory**

At least one component is not listed.

#### **China inventory (IECSC)**

All components are listed or exempted.

#### **Japan inventory (CSCL)**

Not determined.

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<b>Korea inventory (KECI)</b>	At least one component is not listed.
<b>Philippines inventory (PICCS)</b>	At least one component is not listed.
<b>Taiwan Chemical Substances Inventory (TCSI)</b>	Not determined.
<b>United States inventory (TSCA 8b)</b>	At least one component is not listed.

## Section 16. Other information

### History

<b>Date of printing</b>	3/8/2023
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<b>Prepared by</b>	Product Stewardship
<b>Key to abbreviations</b>	ACGIH = American Conference of Industrial Hygienists CAS Number = Chemical Abstracts Service Registry Number GHS = Global Harmonised System IATA = International Air Transport Association, the organisation IMDG = International Maritime Organization Rules, rules governing shipment of goods by water. OEL = Occupational Exposure Limit REACH = Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation [Regulation (EC) No. 1907/2006] SDS = Safety Data Sheet STEL = Short term exposure limit TWA = Time weighted average UN Number = United Nations Number, a four digit number assigned by the United Nations Committee of Experts on the Transport of Dangerous Goods. Varies = may contain one or more of the following 64741-88-4, 64741-89-5, 64741-95-3, 64741-96-4, 64742-01-4, 64742-44-5, 64742-45-6, 64742-52-5, 64742-53-6, 64742-54-7, 64742-55-8, 64742-56-9, 64742-57-0, 64742-58-1, 64742-62-7, 64742-63-8, 64742-65-0, 64742-70-7, 72623-85-9, 72623-86-0, 72623-87-1

**References** Not available.

Indicates information that has changed from previously issued version.

### Notice to reader

All reasonably practicable steps have been taken to ensure this data sheet and the health, safety and environmental information contained in it is accurate as of the date specified below. No warranty or representation, express or implied is made as to the accuracy or completeness of the data and information in this data sheet.

The data and advice given apply when the product is sold for the stated application or applications. You should not use the product other than for the stated application or applications without seeking advice from BP Group.

It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations. The BP Group shall not be responsible for any damage or injury resulting from use, other than the stated product use of the material, from any failure to adhere to recommendations, or from any hazards inherent in the nature of the material. Purchasers of the product for supply to a third party for use at work, have a duty to take all necessary steps to ensure that any person handling or using the product is provided with the information in this sheet. Employers have a duty to tell employees and others who may be affected of any hazards described in this sheet and of any precautions that should be taken. You can contact the BP Group to ensure that this document is the most current available. Alteration of this document is strictly prohibited.

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