

Ilocut 175

In accordance with Industrial Safety and Health Act

Section 1. Chemical product and company identification

Product name Ilocut 175
Code 463637-KR01
SDS no. 463637
Supplier BP Korea Ltd.
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Republic of Korea

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EMERGENCY TELEPHONE NUMBER Carechem: +65 3158 1074 (24/7)

Relevant identified uses of the substance or mixture and uses advised against

**Use of the substance/
mixture** Metalworking fluid - neat.
For specific application advice see appropriate Technical Data Sheet or consult our
company representative.

Section 2. Hazards identification

GHS Classification Not classified.

GHS label elements, including precautionary statements

Signal word No signal word.

Hazard statements No known significant effects or critical hazards.

Precautionary statements

Prevention Not applicable.

Response Not applicable.

Storage Not applicable.

Disposal Not applicable.

**Other hazards which do not
result in classification** Defatting to the skin.

Section 3. Composition/information on ingredients

Substance/mixture Mixture

Highly refined base oil and additives

Hazardous ingredients

Ingredient name	Synonym	CAS number	%
Distillates (petroleum), hydrotreated heavy paraffinic	Baseoil - unspecified; Distillates, petroleum, hydrotreated heavy paraffinic; Mineral oil, petroleum distillates, hydrotreated heavy paraffinic; Distillates (petroleum), hydro-treated	64742-54-7	93.75

Section 3. Composition/information on ingredients

2,6-ditert-butyl-p-cresol	heavy paraffinic; Paraffin oil; HYDROTREATED HEAVY PARAFFINIC DISTILLATE; DISTILLATES (PETROLEUM) HYDROFVLD; Distillates (petroleum), hydrotreated heavy paraffinic, Baseoil - unspecified Phenol, 2,6-bis (1,1-dimethylethyl) -4-methyl-; 2,6-Bis (1,1-dimethylethyl) -4-methylphenol; 2,6-Di-tert-butyl-4-methylphenol; Butylated hydroxytoluene; p-Cresol, 2,6-di-tert-butyl-; 4-Methyl-2,6-di-tert-butyl phenol; Dibutylated hydroxytoluene; BHT; 2,6-Di-t-butyl-4-methylphenol; E 321; BHT; butylated hydroxytoluene; 2,6-ditertiary-butyl-p-cresol; 4-methyl-2,6-ditertiarybutylphenol; 2,6-DITERT-BUTYL-P-CRESOL	128-37-0	0.2
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Non-hazardous ingredients

Ingredient name	Synonym	CAS number	%
Trade secret.	Trade secret.	Trade secret.	5.247 - 5.3
Trade secret.	Trade secret.	Trade secret.	0.5
Trade secret.	Trade secret.	Trade secret.	0.2175

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Eye contact

In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Check for and remove any contact lenses. Get medical attention.

Skin contact

Wash skin thoroughly with soap and water or use recognised skin cleanser. Remove contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention if symptoms occur.

Inhalation

If inhaled, remove to fresh air. Get medical attention if symptoms occur.

Ingestion

Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Indication of immediate medical attention and special treatment needed, if necessary

Specific treatments

No specific treatment.

Notes to physician

Treatment should in general be symptomatic and directed to relieving any effects.

Section 4. First aid measures

Protection of first-aiders

No action shall be taken involving any personal risk or without suitable training.

Section 5. Firefighting measures

Extinguishing media

Suitable

In case of fire, use foam, dry chemical or carbon dioxide extinguisher or spray.

Not suitable

Do not use water jet.

Specific hazards arising from the chemical

Swarf fires - Neat metal working oils may fume, thermally decompose or ignite if they come into contact with red hot swarf. To minimise the generation of red hot swarf ensure that a sufficient flow of oil is correctly directed to the cutting edge of the tool to flood it throughout cutting operations. As an additional precaution swarf should be regularly cleared from the immediate area to prevent the risk of fire. In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products

Combustion products may include the following:
carbon oxides (CO, CO₂) (carbon monoxide, carbon dioxide)

Special protective equipment for fire-fighters

Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

Special protective actions for fire-fighters

No action shall be taken involving any personal risk or without suitable training. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Put on appropriate personal protective equipment. Floors may be slippery; use care to avoid falling.

Environmental precautions

Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and material for containment and cleaning up

Small spill

Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Concentrations of mist, fumes and vapours in enclosed spaces may result in the formation of explosive atmospheres. Excessive splashing, agitation or heating must be avoided. During metal working, solid particles from workpieces or tools will contaminate the fluid and may cause abrasions of the skin. Where such abrasions result in a penetration of the skin, first aid treatment should be applied as soon as reasonably possible. The presence of certain metals in the workpiece or tool, such as chromium, cobalt and nickel, can contaminate the metalworking fluid, as can bacteria, and as a result may induce allergic and other skin reactions, especially if personal hygiene is inadequate.

Section 7. Handling and storage

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Wash thoroughly after handling. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities


Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Store and use only in equipment/containers designed for use with this product. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

Not suitable

Prolonged exposure to elevated temperature

Section 8. Exposure controls/personal protection

Control parameters

Ingredient name	Exposure limits
 Distillates (petroleum), hydrotreated heavy paraffinic	ACGIH TLV (United States). TWA: 5 mg/m ³ 8 hours. Issued/Revised: 11/2009 Form: Inhalable fraction
2,6-ditert-butyl-p-cresol	Ministry of Employment and Labor (Republic of Korea). TWA: 2 mg/m ³ 8 hours. Issued/Revised: 1/2008 Form: Inhalable fraction and vapor

Biological exposure indices

No exposure indices known.

Other ingredients including trade secret: not applicable

Recommended monitoring procedures

If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls

All activities involving chemicals should be assessed for their risks to health, to ensure exposures are adequately controlled. Personal protective equipment should only be considered after other forms of control measures (e.g. engineering controls) have been suitably evaluated. Personal protective equipment should conform to appropriate standards, be suitable for use, be kept in good condition and properly maintained.

Your supplier of personal protective equipment should be consulted for advice on selection and appropriate standards. For further information contact your national organisation for standards.

Provide exhaust ventilation or other engineering controls to keep the relevant airborne concentrations below their respective occupational exposure limits. The final choice of protective equipment will depend upon a risk assessment. It is important to ensure that all items of personal protective equipment are compatible.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Personal protective equipment

Section 8. Exposure controls/personal protection

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.
For protection against metal working fluids, respiratory protection that is classified as "resistant to oil" (class R) or oil proof (class P) should be selected where appropriate. Depending on the level of airborne contaminants, an air-purifying, half-mask respirator (with HEPA filter) including disposable (P- or R-series) (for oil mists less than 50mg/m³), or any powered, air-purifying respirator equipped with hood or helmet and HEPA filter (for oil mists less than 125 mg/m³).
Where organic vapours are a potential hazard during metalworking operations, a combination particulate and organic vapour filter may be necessary.
The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

Eye protection

Safety glasses with side shields.

Hand protection

Wear protective gloves if prolonged or repeated contact is likely. Wear chemical resistant gloves. Recommended: Nitrile gloves. The correct choice of protective gloves depends upon the chemicals being handled, the conditions of work and use, and the condition of the gloves (even the best chemically resistant glove will break down after repeated chemical exposures). Most gloves provide only a short time of protection before they must be discarded and replaced. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Gloves should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

Skin protection

Use of protective clothing is good industrial practice.
Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required.

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.
Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state

Liquid.

Colour

Yellow.

Odour

Not available.

Odour threshold

Not available.

pH

Not applicable.

Melting/freezing point

Not available.

Boiling point, initial boiling point, and boiling range

Not available.

Flash point

Open cup: 212°C (413.6°F) [Cleveland]

Evaporation rate

Not available.

Section 9. Physical and chemical properties

Flammability (solid, gas)

Not available.

Not applicable. Based on - Physical state

Lower and upper explosive (flammable) limits

Not available.

Vapour pressure

Ingredient name	Vapour Pressure at 20°C			Vapour pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
Distillates (petroleum), hydrotreated heavy paraffinic	<0.08	<0.011	ASTM D 5191			

Solubility(ies)

Media	Result
Water	Not soluble

Vapour density

Not available.

Relative density

Not available.

Density

<1000 kg/m³ (<1 g/cm³) at 15°C

Partition coefficient: n-octanol/water

Not applicable.

Auto-ignition temperature

Not available.

Decomposition temperature

Not available.

Viscosity

Kinematic: 33.8 mm²/s (33.8 cSt) at 40°C

Molecular weight

Not applicable as it is a mixture

Particle characteristics

Median particle size

Not applicable.

Section 10. Stability and reactivity

Chemical stability

The product is stable.

Possibility of hazardous reactions

Under normal conditions of storage and use, hazardous reactions will not occur.
Under normal conditions of storage and use, hazardous polymerisation will not occur.

Conditions to avoid

Avoid all possible sources of ignition (spark or flame).

Incompatible materials

Reactive or incompatible with the following materials: oxidising materials.

Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on likely routes of exposure

Routes of entry anticipated: Dermal, Inhalation.

Acute toxicity

Inhalation

Vapour inhalation under ambient conditions is not normally a problem due to low vapour pressure.

Ingestion

No known significant effects or critical hazards.

Skin contact

Defatting to the skin. May cause skin dryness and irritation.

Eye contact

No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation

No specific data.

Section 11. Toxicological information

Ingestion

No specific data.

Skin

Adverse symptoms may include the following:

irritation
dryness
cracking

Eyes

No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Product/ingredient name	Test	Species	Result	Exposure	Remarks
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Not available.

Irritation/Corrosion

Product/ingredient name	Test authority / Test number	Species	Route / Result	Conc.	Remarks
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Not available for product and all ingredients.

Skin corrosion or irritation

Not available for product and all ingredients.

Serious eye damage/eye irritation

Not available for product and all ingredients.

Respiratory Irritation

Not available for product and all ingredients.

Sensitisation

Respiratory Sensitisation

Not available for product and all ingredients.

Skin Sensitisation

Not available for product and all ingredients.

Product/ingredient name	Route of exposure	Species	Result	Remarks
Not available for product and all ingredients.				

CMR - ISHA Article 42 Public Notice No 2016-41 Occupational Exposure Limits

Product/ingredient name	CAS number	Classification
Not available for product and all ingredients.		

Carcinogenicity

Not available for product and all ingredients.

Germ cell mutagenicity

Product/ingredient name	Test	Experiment	Result	Remarks
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Not available for product and all ingredients.

Reproductive toxicity

Product/ingredient name	Test detail	Species	Exposure	Developmental toxin	Maternal toxicity	Fertility	Remarks
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Not available for product and all ingredients.

Section 11. Toxicological information

Teratogenicity No known significant effects or critical hazards.

Developmental effects No known significant effects or critical hazards.

Fertility effects No known significant effects or critical hazards.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
2,6-ditert-butyl-p-cresol	Category 1	-	central nervous system (CNS)

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
2,6-ditert-butyl-p-cresol	Category 2	-	liver, lungs

Potential chronic health effects

General No known significant effects or critical hazards.

Carcinogenicity No known significant effects or critical hazards.

Mutagenicity No known significant effects or critical hazards.

Aspiration hazard

Not available for product and all ingredients.

Other information Not available.

Section 12. Ecological information

Ecotoxicity No known significant effects or critical hazards.

Persistence/degradability

Not expected to be rapidly degradable.

Mobility in soil Liquid. insoluble in water.

Bioaccumulative potential Not available.

Other adverse effects No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Disposal precautions This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	IMDG	IATA
A. UN number	Not regulated.	Not regulated.
B. UN proper shipping name	-	-
C. Transport hazard class(es)	-	-
D. Packing group	-	-
E. Environmental hazards	No.	No.
F. Additional information	-	-

Special precautions for user Not available.

Section 15. Regulatory information

Regulation according to ISHA

ISHA article 117 (Harmful substances prohibited from manufacture) None of the components are listed.

ISHA article 118 (Harmful substances requiring permission) None of the components are listed.

Exposure Limits of Chemical Substances and Physical Factors

The following components have an OEL:

☒ Distillates (petroleum), hydrotreated heavy paraffinic
2,6-ditert-butyl-p-cresol

ISHA Enforcement Regs Annex 19 (Exposure standards established for harmful factors) None of the components are listed.

ISHA Enforcement Regs Annex 21 (Harmful factors subject to Work Environment Measurement) None of the components are listed.

ISHA Enforcement Regs Annex 22 (Harmful Factors Subject to Special Health Check-up) The following components are listed: metal working fluids: oil mist, mineral

Standard of Industrial Safety and Health Annex 12 (Hazardous substances subject to control) None of the components are listed.

Regulation according to Chemicals Control Act

Section 15. Regulatory information

Article 20 Toxic Chemicals (K-Reach Article 20)	Not applicable
Article 18 Prohibited (K-Reach Article 27)	None of the components are listed.
Article 20 Restricted (K-Reach Article 27)	None of the components are listed.
CCA Article 11 (TRI)	None of the components are listed.
CCA Article 39 (Accident Precaution Chemicals)	None of the components are listed.
Dangerous Materials Safety Management Act	Class: Class 4 - Flammable Liquid Item: 6. Class 4 petroleum Threshold: 6000 L Danger category: III Signal word: Contact with sources of ignition prohibited
Wastes regulation	Designated Waste

Regulation according to other foreign laws

Australia inventory (AIIIC)	All components are listed or exempted.
Canada inventory	All components are listed or exempted.
China inventory (IECSC)	All components are listed or exempted.
REACH Status	For the REACH status of this product please consult your company contact, as identified in Section 1.
Japan inventory (CSCL)	All components are listed or exempted.
Korea inventory (KECI)	All components are listed or exempted.
Philippines inventory (PICCS)	All components are listed or exempted.
Taiwan inventory (TCSI)	Not determined.
United States inventory (TSCA 8b)	Not determined.

Section 16. Other information

History

Source of Information	Sources of key data used to compile the Safety Data Sheet: Hazard assessment review data, toxicological reviews, and product physical properties; component supplier hazard communication data; and other publically available resources.
Date first prepared	11/02/2010
Number of revisions and date of last revision	9 07/05/2024.
Prepared by	Product Stewardship
Key to abbreviations	AMP = Acceptable Maximum Peak ACGIH = American Conference of Governmental Industrial Hygienists, an agency that promulgates exposure standards. ADG = Australian Code for the Transport of Dangerous Goods by Road and Rail ADG Code = Australian Code for the Transport of Dangerous Goods by Road and Rail CAS Number = Chemical Abstracts Service Registry Number HAZCHEM Code = Emergency action code of numbers and letters which gives information to emergency services. Its use is required by the ADG Code for Dangerous Goods in bulk. ICAO = International Civil Aviation Organization.

Section 16. Other information

IATA = International Air Transport Association, the organization promulgating rules governing shipment of goods by air.

IMDG = International Maritime Organization Rules, rules governing shipment of goods by water.

IP 346 = A chemical screening assay for dermal toxicity. The European Commission has recommended that Method IP 346 be used as the basis for labelling certain lubricant oil base stocks for carcinogenicity. The EU Commission has stipulated that the classification as a carcinogen need not apply if it can be shown that the substance contains less than 3% DMSO extract as measured by IP 346. (See Note L, European Commission Directive 67/548/EEC as amended and adapted.) DMSO is a solvent.

NOHSC = National Occupational Health & Safety Commission, Australia

REACH = Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation [Regulation (EC) No. 1907/2006]

TWA = Time weighted average

STEL = Short term exposure limit

UN Number = United Nations Number, a four digit number assigned by the United Nations Committee of Experts on the Transport of Dangerous Goods.

TCCA = Toxic Chemical Control Act

GHS = Global Harmonized System

ISHA = Industrial Safety and Health Act

Varies = may contain one or more of the following 64741-88-4, 64741-89-5, 64741-95-3, 64741-96-4, 64742-01-4, 64742-44-5, 64742-45-6, 64742-52-5, 64742-53-6, 64742-54-7, 64742-55-8, 64742-56-9, 64742-57-0, 64742-58-1, 64742-62-7, 64742-63-8, 64742-65-0, 64742-70-7, 72623-85-9, 72623-86-0, 72623-87-1

 Indicates information that has changed from previously issued version.

Notice to reader

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