

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name	pH Adjuster 401
Other means of identification	2-Aminoethanol
Product code	465955-FR01
SDS #	465955
EC number	205-483-3
CAS number	141-43-5
REACH Registration number	01-2119486455-28
Product type	Liquid.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/ mixture	Additive For specific application advice see appropriate Technical Data Sheet or consult our company representative.
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1.3 Details of the supplier of the safety data sheet

Supplier	Castrol Holdings Europe B.V., d'Arcyweg 76, 3198NA Europoort Rotterdam CASTROL ESPAÑA, S.L.U. Calle Quintanadueñas, 6 Edificio Arqboarea 28050 Las Tablas, Madrid +34 902 400 702
E-mail address	MSDSadvice@bp.com

1.4 Emergency telephone number

EMERGENCY Carechem: +44 (0) 1235 239 670 (24/7)

TELEPHONE NUMBER

REACH Registration number

Registration number	Legal entity
01-2119486455-28	-

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition Mono-constituent substance

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Acute Tox. 4, H302

Acute Tox. 4, H312

Acute Tox. 4, H332

Skin Corr. 1, H314

Eye Dam. 1, H318

STOT SE 3, H335

Aquatic Chronic 3, H412

See Section 16 for the full text of the H statements declared above.

See sections 11 and 12 for more detailed information on health effects and symptoms and environmental hazards.

2.2 Label elements

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SECTION 2: Hazards identification**Hazard pictograms****Signal word**

Danger

Hazard statements

H302 + H312 + H332 - Harmful if swallowed, in contact with skin or if inhaled.
 H314 - Causes severe skin burns and eye damage.
 H335 - May cause respiratory irritation.
 H412 - Harmful to aquatic life with long lasting effects.

Precautionary statements**Prevention**

P280 - Wear protective gloves. Wear protective clothing. Wear eye or face protection:
 Recommended: Face shield..
 P273 - Avoid release to the environment.
 P261 - Avoid breathing vapour.
 P270 - Do not eat, drink or smoke when using this product.
 P264 - Wash hands thoroughly after handling.

Response

P304 + P310 - IF INHALED: Immediately call a POISON CENTER or physician.
 P301 + P310, P330, P331 - IF SWALLOWED: Immediately call a POISON CENTER or physician. Rinse mouth. Do NOT induce vomiting.
 P303 + P361 + P353, P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or physician.
 P363 - Wash contaminated clothing before reuse.
 P302 + P312 - IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell.
 P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.

Storage

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.

Disposal

P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazardous ingredients

2-Aminoethanol

Supplemental label elements

Not applicable.

EU Regulation (EC) No. 1907/2006 (REACH)**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles**

Not applicable.

Special packaging requirements**Containers to be fitted with child-resistant fastenings**

Not applicable.

Tactile warning of danger

Not applicable.

2.3 Other hazards**Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII**

PBT	P	B	T	vPvB	vP	vB
No	N/A	N/A	No	N/A	N/A	N/A

Other hazards which do not result in classification

Defatting to the skin.

SECTION 3: Composition/information on ingredients**3.1 Substances****Product definition**

Mono-constituent substance

Alkanolamine.

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Type
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SECTION 3: Composition/information on ingredients

2-aminoethanol	REACH #: 01-2119486455-28 EC: 205-483-3 CAS: 141-43-5 Index: 603-030-00-8	99.7 - 99.9	Acute Tox. 4, H302 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Corr. 1B, H314 Eye Dam. 1, H318 STOT SE 3, H335 Aquatic Chronic 3, H412	ATE [Oral] = 500 mg/ [1] kg ATE [Dermal] = 1100 mg/kg ATE [Inhalation (vapours)] = 11 mg/l STOT SE 3, H335: C ≥ 5%
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See Section 16 for the full text of the H statements declared above.

Type

[1] Constituent

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures**4.1 Description of first aid measures**

Eye contact	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Check for and remove any contact lenses. Chemical burns must be treated promptly by a physician. Get medical attention immediately.
Skin contact	Wash skin thoroughly with soap and water or use recognised skin cleanser. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention immediately.
Inhalation	If inhaled, remove to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Get medical attention immediately. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Ingestion	Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Chemical burns must be treated promptly by a physician. Wash out mouth with water if person is conscious. Get medical attention immediately.
Protection of first-aiders	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

Potential acute health effects

Inhalation	Harmful if inhaled. May cause respiratory irritation. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
Ingestion	Harmful if swallowed. Causes burns to mouth, throat and stomach.
Skin contact	Causes severe burns. Harmful in contact with skin.
Eye contact	Causes serious eye damage.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Inhalation	Overexposure to the inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract.
Ingestion	Ingestion of large quantities may cause nausea and diarrhoea.
Skin contact	Causes severe burns.
Eye contact	Causes severe burns.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician	Treatment should in general be symptomatic and directed to relieving any effects. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
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SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Use foam or all-purpose dry chemical to extinguish.

Unsuitable extinguishing media

Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture

In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous combustion products

Combustion products may include the following:
carbon oxides (CO, CO₂) (carbon monoxide, carbon dioxide)
nitrogen oxides (NO, NO₂ etc.)

5.3 Advice for firefighters

Special precautions for fire-fighters

No action shall be taken involving any personal risk or without suitable training. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. This material is harmful to aquatic organisms. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Special protective equipment for fire-fighters

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Contact emergency personnel. No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Floors may be slippery; use care to avoid falling. Do not breathe vapour or mist. Provide adequate ventilation. Put on appropriate personal protective equipment.

For emergency responders

Entry into a confined space or poorly ventilated area contaminated with vapour, mist or fume is extremely hazardous without the correct respiratory protective equipment and a safe system of work. Wear self-contained breathing apparatus. Wear a suitable chemical protective suit. Chemical resistant boots. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and material for containment and cleaning up

Small spill

Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Contaminated absorbent material may pose the same hazard as the spilt product. Dispose of via a licensed waste disposal contractor.

6.4 Reference to other sections

See Section 1 for emergency contact information.
See Section 5 for firefighting measures.
See Section 8 for information on appropriate personal protective equipment.
See Section 12 for environmental precautions.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Protective measures	Put on appropriate personal protective equipment. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid contact of spilt material and runoff with soil and surface waterways. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Keep away from acids. Do not reuse container. Empty containers retain product residue and can be hazardous. Avoid prolonged or repeated contact with skin. During metal working, solid particles from workpieces or tools will contaminate the fluid and may cause abrasions of the skin. Where such abrasions result in a penetration of the skin, first aid treatment should be applied as soon as reasonably possible. The presence of certain metals in the workpiece or tool, such as chromium, cobalt and nickel, can contaminate the metalworking fluid and as a result may induce allergic skin reactions. Evaporation of water from soluble cutting fluids during use may lead to an increase in concentration which may result in the development of skin conditions due to irritation and defatting. It is important to monitor fluid strength on a regular basis with a refractometer and maintain it at the recommended concentration. Lubricants from other sources and other contaminants should be minimised. Swarf and other debris should be removed.
Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Wash thoroughly after handling. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities	Storage temperature: <40°C (<104°F). Store in accordance with local regulations. Store in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Protect from freezing. Store locked up. Keep away from heat and direct sunlight. Separate from acids. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Store and use only in equipment/containers designed for use with this product. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
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7.3 Specific end use(s)

Recommendations	See section 1.2 and Exposure scenarios in annex, if applicable.
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SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
2-aminoethanol	National institute of occupational safety and health (Spain). Absorbed through skin. STEL: 7.5 mg/m³ 15 minutes. Issued/Revised: 1/2008 TWA: 1 ppm 8 hours. Issued/Revised: 1/2008 TWA: 2.5 mg/m³ 8 hours. Issued/Revised: 1/2008 STEL: 3 ppm 15 minutes. Issued/Revised: 1/2008

Whilst specific OELs for certain components may be shown in this section, other components may be present in any mist, vapour or dust produced. Therefore, the specific OELs may not be applicable to the product as a whole and are provided for guidance only.	
Recommended monitoring procedures	If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Biological exposure indices

Product/ingredient name	Exposure indices
No exposure indices known.	

Derived No Effect Level

No DNELs/DMELs available.

Predicted No Effect Concentration

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SECTION 8: Exposure controls/personal protection

No PNECs available

8.2 Exposure controls**Appropriate engineering controls**

Provide exhaust ventilation or other engineering controls to keep the relevant airborne concentrations below their respective occupational exposure limits.

All activities involving chemicals should be assessed for their risks to health, to ensure exposures are adequately controlled. Personal protective equipment should only be considered after other forms of control measures (e.g. engineering controls) have been suitably evaluated. Personal protective equipment should conform to appropriate standards, be suitable for use, be kept in good condition and properly maintained.

Your supplier of personal protective equipment should be consulted for advice on selection and appropriate standards. For further information contact your national organisation for standards. The final choice of protective equipment will depend upon a risk assessment. It is important to ensure that all items of personal protective equipment are compatible.

Individual protection measures**Hygiene measures**

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Ensure that eyewash stations and safety showers are close to the workstation location.

Respiratory protection

Use with adequate ventilation.

In case of insufficient ventilation, wear suitable respiratory equipment.

For protection against metal working fluids, respiratory protection that is classified as "resistant to oil" (class R) or oil proof (class P) should be selected where appropriate. Depending on the level of airborne contaminants, an air-purifying, half-mask respirator (with HEPA filter) including disposable (P- or R-series) (for oil mists less than 50mg/m³), or any powered, air-purifying respirator equipped with hood or helmet and HEPA filter (for oil mists less than 125 mg/m³). Where organic vapours are a potential hazard during metalworking operations, a combination particulate and organic vapour filter may be necessary.

The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

Recommended:

Recommended: half-face mask - organic vapour filter (Type A) - particulate filter.

Chemical splash goggles. Face shield.

Eye/face protection**Skin protection****Hand protection****General Information:**

Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. The correct choice of protective gloves depends upon the chemicals being handled, and the conditions of work and use. Most gloves provide protection for only a limited time before they must be discarded and replaced (even the best chemically resistant gloves will break down after repeated chemical exposures).

Gloves should be chosen in consultation with the supplier / manufacturer and taking account of a full assessment of the working conditions.

Wear suitable gloves.
Recommended: Nitrile gloves.

Breakthrough time:

Breakthrough time data are generated by glove manufacturers under laboratory test conditions and represent how long a glove can be expected to provide effective permeation resistance. It is important when following breakthrough time recommendations that actual workplace conditions are taken into account. Always consult with your glove supplier for up-to-date technical information on breakthrough times for the recommended glove type.

Our recommendations on the selection of gloves are as follows:

Continuous contact:

Gloves with a minimum breakthrough time of 240 minutes, or >480 minutes if suitable gloves can be obtained.

If suitable gloves are not available to offer that level of protection, gloves with shorter breakthrough times may be acceptable as long as appropriate glove maintenance and replacement regimes are determined and adhered to.

Short-term / splash protection:

Recommended breakthrough times as above.

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SECTION 8: Exposure controls/personal protection

It is recognised that for short-term, transient exposures, gloves with shorter breakthrough times may commonly be used. Therefore, appropriate maintenance and replacement regimes must be determined and rigorously followed.

Glove Thickness:

For general applications, we recommend gloves with a thickness typically greater than 0.35 mm.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential.

Skin and body

Use of protective clothing is good industrial practice.

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required.

Refer to standards:

Respiratory protection: EN 529
Gloves: EN 420, EN 374
Eye protection: EN 166
Filtering half-mask: EN 149
Filtering half-mask with valve: EN 405
Half-mask: EN 140 plus filter
Full-face mask: EN 136 plus filter
Particulate filters: EN 143
Gas/combined filters: EN 14387

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Physical state	Liquid.
Colour	Colourless.
Odour	Amine-like.
Odour threshold	Not available.
pH	12
Melting point/freezing point	Not available.
Initial boiling point and boiling range	166°C (330.8°F)
Flash point	Closed cup: 91°C (195.8°F) [Pensky-Martens]
Flammability	Not available.
Lower and upper explosion limit	Lower: 3.4%
Vapour pressure	Not available.

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SECTION 9: Physical and chemical properties

Ingredient name	Vapour Pressure at 20°C			Vapour pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method

Relative vapour density Not available.

Density and/or Relative density Not available.

Density and/or Relative density >1000 kg/m³ (>1 g/cm³) at 20°C

Solubility

Media	Result
water	Miscible in water.

Partition coefficient n-octanol/water (log value) -2.3

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Kinematic viscosity Not available.

Particle characteristics

Median particle size Not applicable.

9.2 Other information

Evaporation rate Not available.

Explosive properties Not available.

Oxidising properties Not available.

SECTION 10: Stability and reactivity

10.1 Reactivity No specific test data available for this product. Refer to Conditions to avoid and Incompatible materials for additional information.

10.2 Chemical stability The product is stable.

10.3 Possibility of hazardous reactions Under normal conditions of storage and use, hazardous reactions will not occur.
Under normal conditions of storage and use, hazardous polymerisation will not occur.

10.4 Conditions to avoid High temperatures

10.5 Incompatible materials Reactive or incompatible with the following materials: oxidising materials.
Slightly reactive or incompatible with the following materials: acids.

10.6 Hazardous decomposition products Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information**11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008****Acute toxicity estimates**

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
2-Aminoethanol	502.5	1105.5	N/A	11.1	N/A
2-aminoethanol	500	1100	N/A	11	N/A

Conclusion/Summary Not classified. Based on available data, the classification criteria are not met.

Information on likely routes of exposure Routes of entry anticipated: Dermal, Inhalation.

Potential acute health effects

Inhalation Harmful if inhaled. May cause respiratory irritation. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.

Ingestion Harmful if swallowed. Causes burns to mouth, throat and stomach.

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SECTION 11: Toxicological information**Skin contact** Causes severe burns. Harmful in contact with skin.**Eye contact** Causes serious eye damage.**Symptoms related to the physical, chemical and toxicological characteristics****Inhalation** Adverse symptoms may include the following:
respiratory tract irritation
coughing
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness**Ingestion** Adverse symptoms may include the following:
stomach pains**Skin contact** Adverse symptoms may include the following:
pain or irritation
redness
dryness
cracking
blistering may occur**Eye contact** Adverse symptoms may include the following:
pain
watering
redness**Delayed and immediate effects as well as chronic effects from short and long-term exposure****Inhalation** Overexposure to the inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract.**Ingestion** Ingestion of large quantities may cause nausea and diarrhoea.**Skin contact** Causes severe burns.**Eye contact** Causes severe burns.**Potential chronic health effects****General** No known significant effects or critical hazards.**Carcinogenicity** No known significant effects or critical hazards.**Mutagenicity** No known significant effects or critical hazards.**Developmental effects** No known significant effects or critical hazards.**Fertility effects** No known significant effects or critical hazards.**11.2 Information on other hazards****11.2.1 Endocrine disrupting properties**

Not available.

**Remarks - Endocrine
disruptor - Health** Not available.**11.2.2 Other information**

Not available.

SECTION 12: Ecological information**12.1 Toxicity****Environmental hazards** Harmful to aquatic life with long lasting effects.**12.2 Persistence and degradability**

Inherently biodegradable

12.3 Bioaccumulative potential

Not available.

12.4 Mobility in soil**Soil/water partition
coefficient (K_{oc})** Not available.**Mobility** Liquid. Soluble in water.**12.5 Results of PBT and vPvB assessment****Product name** pH Adjuster 401**Product code** 465955-FR01**Page:** 9/13**Version** 11.01 **Date of issue** 30 August 2023**Format** Spain**Language** ENGLISH**Date of previous issue** 15 September 2022.**(Spain)**

SECTION 12: Ecological information

Product/ingredient name	PBT	P	B	T	vPvB	vP	vB
2-Aminoethanol	No	N/A	N/A	No	N/A	N/A	N/A

12.6 Endocrine disrupting properties Not available.

Remarks - Endocrine disruptor - Environment Not available.

12.7 Other adverse effects No known significant effects or critical hazards.

SECTION 13: Disposal considerations**13.1 Waste treatment methods****Product****Methods of disposal**

Undiluted fluid Where possible, arrange for product to be recycled. Dispose of via an authorised person/ licensed waste disposal contractor in accordance with local regulations.
Diluted Fluid The spent diluted fluid comprises a relatively stable emulsion. Dispose of via an authorised person/ licensed waste disposal contractor or by other suitable waste treatment techniques (e.g. emulsion splitting, coagulation and filtration) approved by the local authority. Spent fluid should never be disposed of down the drain. The aqueous phase should not be discharged into sewage systems unless provided for by local regulations; the non-aqueous phase should be disposed of as undiluted fluid. Note that separated aqueous solutions or effluents may contain metal salts as well as traces of oil and must be checked for conformity in these respects against consents given by the authorities before disposal. Further treatment may be required.

Hazardous waste Yes.

European waste catalogue (EWC)

Waste code	Waste designation
12 01 10*	synthetic machining oils

However, deviation from the intended use and/or the presence of any potential contaminants may require an alternative waste disposal code to be assigned by the end user.

Packaging**Methods of disposal**

Where possible, arrange for product to be recycled. Dispose of via an authorised person/ licensed waste disposal contractor in accordance with local regulations.

Waste code	European waste catalogue (EWC)
15 01 10*	packaging containing residues of or contaminated by hazardous substances





Special precautions

This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Empty containers represent a fire hazard as they may contain flammable product residues and vapour. Never weld, solder or braze empty containers. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

References

Commission 2014/955/EU
Directive 2008/98/EC

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN2491	UN2491	UN2491	UN2491
14.2 UN proper shipping name	Ethanolamine	Ethanolamine	Ethanolamine	Ethanolamine
14.3 Transport hazard class(es)	8 	8 	8 	8 
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	No.	Yes.	No.	No.

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SECTION 14: Transport information

Additional information	Hazard identification number 80 Tunnel code (E)	The product is only regulated as an environmentally hazardous substance when transported in tank vessels.	Emergency schedules F-A, S-B	-
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14.6 Special precautions for user Not available.

ADR/RID Classification code: C7

ADN Classification code: C7

14.7 Maritime transport in bulk according to IMO instruments Not available.

SECTION 15: Regulatory information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture****EU Regulation (EC) No. 1907/2006 (REACH)****Annex XIV - List of substances subject to authorisation****Annex XIV**

None of the components are listed.

Substances of very high concern

None of the components are listed.

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles Not applicable.

Other regulations**REACH Status**

The company, as identified in Section 1, sells this product in the EU in compliance with the current requirements of REACH.

United States inventory (TSCA 8b)

All components are active or exempted.

Australia inventory (AIIIC)

All components are listed or exempted.

Canada inventory

All components are listed or exempted.

China inventory (IECSC)

All components are listed or exempted.

Japan inventory (CSCL)

All components are listed or exempted.

Korea inventory (KECI)

All components are listed or exempted.

Philippines inventory (PICCS)

All components are listed or exempted.

Taiwan Chemical Substances Inventory (TCSI)

All components are listed or exempted.

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Persistent Organic Pollutants

Not listed.

EU - Water framework directive - Priority substances

None of the components are listed.

Seveso Directive

This product is not controlled under the Seveso Directive.

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SECTION 15: Regulatory information**15.2 Chemical safety assessment**

This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information**Abbreviations and acronyms**

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
CAS = Chemical Abstracts Service
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
CSA = Chemical Safety Assessment
CSR = Chemical Safety Report
DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level
EINECS = European Inventory of Existing Commercial chemical Substances
ES = Exposure Scenario
EUH statement = CLP-specific Hazard statement
EWC = European Waste Catalogue
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
OECD = Organisation for Economic Co-operation and Development
PBT = Persistent, Bioaccumulative and Toxic
PNEC = Predicted No Effect Concentration
REACH = Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation [Regulation (EC) No. 1907/2006]
RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail
RRN = REACH Registration Number
SADT = Self-Accelerating Decomposition Temperature
SVHC = Substances of Very High Concern
STOT-RE = Specific Target Organ Toxicity - Repeated Exposure
STOT-SE = Specific Target Organ Toxicity - Single Exposure
TWA = Time weighted average
UN = United Nations
UVCB = Complex hydrocarbon substance
VOC = Volatile Organic Compound
vPvB = Very Persistent and Very Bioaccumulative
Varies = may contain one or more of the following 64741-88-4 / RRN 01-2119488706-23, 64741-89-5 / RRN 01-2119487067-30, 64741-95-3 / RRN 01-2119487081-40, 64741-96-4 / RRN 01-2119483621-38, 64742-01-4 / RRN 01-2119488707-21, 64742-44-5 / RRN 01-2119985177-24, 64742-45-6, 64742-52-5 / RRN 01-2119467170-45, 64742-53-6 / RRN 01-2119480375-34, 64742-54-7 / RRN 01-2119484627-25, 64742-55-8 / RRN 01-2119487077-29, 64742-56-9 / RRN 01-2119480132-48, 64742-57-0 / RRN 01-2119489287-22, 64742-58-1, 64742-62-7 / RRN 01-2119480472-38, 64742-63-8, 64742-65-0 / RRN 01-2119471299-27, 64742-70-7 / RRN 01-2119487080-42, 72623-85-9 / RRN 01-2119555262-43, 72623-86-0 / RRN 01-2119474878-16, 72623-87-1 / RRN 01-2119474889-13

Full text of abbreviated H statements

H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H412	Harmful to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS]

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

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SECTION 16: Other information

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Prepared by Product Stewardship

✔ Indicates information that has changed from previously issued version.

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