



Syntilo 9931 BF

Synthetic Coolant

Description

Castrol Syntilo™ 9931 BF is a mineral oil free synthetic coolant especially developed for use as general purpose grinding and light to medium duty machining fluid for ferrous metals. Syntilo 9931 BF exhibits good anti-corrosion properties coupled with a long system life.

It can be used in both single sump machines as well as central systems.

Application

Syntilo 9931 BF is developed for surface, cylindrical, double disk and centerless grinding.

It is also recommended for milling, turning, boring and light drilling operation on cast iron and low carbon steel.

ü ü suggested core application ü possible application, please consult Castrol representative prior to use

	Cast Iron	Low-medium alloyed steel	High alloyed - stainless steel	Aluminium alloy	Titanium alloy	Tungsten Carbide
Grinding	ü ü	ü ü	ü			
Milling, Turning (general machining)	ü ü	ü ü	ü			
Drilling	ü	ü				
Reaming, Tapping	ü					
Broaching						

Advantages

- Extended fluid life can help to reduce maintenance and downtime
- Low foam in recommended water conditions (see details below)
- Rejects tramp oil to the surface of the fluid for easy removal
- Settles chips quickly to prevent grinding wheel build-up and maintain a clean working environment
- Formaldehyde releasing agent and nitrite free which help you to fulfil aspects of legislative requirements and waste treatment requiren where applicable

Typical Characteristics

	Test Method	Unit	Value
<u>Concentrate</u>			
Appearance	Visual		Light Yellow
Mineral Oil Content	Calculated	Vol. %	0
<u>Solution</u>			
Appearance	Visual		Transparent
pH (3%)	DIN 51369 ASTM E70-97		9,8
Refractometer Factor			3,1

Subject to usual manufacturing tolerances.

Recommended Concentrations

Grinding : 3 – 5%
Machining: 4 – 8%

Water range : 0 - 400 ppm CaCO₃

Storage

To avoid product deterioration always keep the container/drum tightly sealed. Store the product in a cool, dry place away from direct sunlight. Prevent exposure to frost and avoid water ingress. For optimum product stability, it is preferable to store the product indoors between 5°C and 45 °C / 41°F and 113°F.

For more details, please refer the product safety data sheet.

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