

## Syntilo 2109

Synthetic coolant

### Description

Castrol Syntilo™ 2109 is a mineral oil and formaldehyde releasing agent free, oil-dispersing synthetic coolant. It contains an additive package that provides good corrosion protection to machine tools and parts. The fluid also provides good product stability which helps to lower the overall operational costs.

Syntilo 2109 is suitable for large central systems and single sump machines.

### Application

Syntilo 2109 is especially designed for general grinding and light to medium duty cutting operations of cast iron and low-medium alloyed steel.

ü ü suggested core application ü possible application, please consult Castrol representative prior to use

	Cast Iron	Low-medium alloyed steel	High alloyed - stainless steel	Aluminium alloys	Magnesium alloys	Yellow metals
Grinding	ü ü	ü ü	ü ü			
Milling, Turning (general machining)	ü ü	ü ü	ü			
Drilling	ü ü	ü	ü			
Reaming, Tapping	ü ü	ü				
Broaching	ü	ü				

### Advantages

- Extended fluid life can help to reduce maintenance and downtime
- Low foam in recommended water conditions (see details below)
- Good anti-corrosion properties to protect machine tools and parts
- Oil absorbing technology can help to prevent clinkering of cast iron chips and improve reduction of cast iron smut build-up
- Good wetting properties can help to reduce coolant drag out and help deliver cleaner machine tools and components
- Formaldehyde releasing agent and nitrite free which help you to fulfil aspects of legislative requirements and waste treatment requirements where applicable

## Typical Characteristics

	Test Method	Unit	Value
<b><u>Concentrate</u></b>			
Appearance	Visual		Light Yellow
Mineral oil content	Calculated	Wt%	0
<b><u>Solution</u></b>			
Appearance	Visual		Transparent
pH (5%)	DIN 51369 ASTM E70-97		9.3
Refractometer Factor			2.0

Subject to usual manufacturing tolerances.

## Recommended Concentrations

Grinding	4-6 %
General Machining	4-8 %
Drilling	5-8%
Reaming and Tapping	5-10%

Water range 100 – 600 ppm CaCO<sub>3</sub>

## Additional Information

	Boron	Formaldehyde releasing agent	EP-Ester	Amines	Chlorine
Additives	ü		ü	ü	

## Storage

To avoid product deterioration always keep the container/drum tightly sealed. Store the product in a cool, dry place away from direct sunlight. Prevent exposure to frost and avoid water ingress. For optimum product stability, it is preferable to store the product indoors between 5°C and 45 °C / 41°F and 113°F.

For more details, please refer the product safety data sheet.

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