



Product Data

Hysol AMG

High performance soluble metalworking fluid

Description

Castrol Hysol™ AMG is a high performance soluble metalworking fluid which is formaldehyde releasing agent and chlorine free. It contains a unique additive package that works in synergy to enhance machining performance and surface finish, provide excellent product stability, improve bio-resistance properties and lower the overall operations costs.

Hysol AMG is suitable for large central systems and single sump machines.

Application

Hysol AMG is especially designed for machining of low-medium alloyed steel, high alloyed steel, stainless steel and aluminium alloys.

	Cast Iron	Low-medium alloyed steel	High alloyed - stainless steel	Aluminium alloys	Magnesium alloys	Yellow metals
Grinding	ü	ü ü	ü ü			
Milling, Turning (general machining)	ü	ü ü ü	ü ü ü	ü ü ü	ü	
Drilling	ü	ü ü ü	ü ü ü	ü ü ü		
Reaming, Tapping	ü	ü ü ü	ü ü ü	ü ü		

Conditions of Use

- Formaldehyde releasing free to comply with health and safety regulations
- Chlorine and nitrite free to fulfill your local legislation, waste treatment and environmental requirements
- Resists fungal and bacterial attack to extend fluid life and reduce maintenance and machine downtime
- Low foam in recommended water conditions
- Good anti-corrosion properties to protect machine tools and parts
- Advanced lubricity compounds ensure improved tool life and part quality in steel and aluminum machining
- Excellent wetting properties reduce coolant drag out and deliver clean machine tools and components
- Unique multi-functional product for multi-metal operations results in product consolidation

Typical Characteristics

Name	Method	Units	Value
Concentrate			
Appearance	Visual		Amber
Mineral oil content	Calculated	Wt%	54
Emulsion			
Appearance	Visual		Milky
pH (5%)	DIN 51369 ASTM E70-97		9.3
Refractometer Factor			1.0

Recommended Concentrations

Grinding	3-5%
General Machining	4-8%
Drilling	5-10%
Reaming and Tapping	5-12%
Broaching	5-12%

Water range 100-2000 ppm CaCO₃

Additional Information

	Boron	Formaldehyde releasing agent	EP-Ester	Amines	Chlorine
Additives	ü	-	ü	ü	-

Hysol AMG
29 Apr 2011
Castrol, the Castrol logo and related marks are trademarks of Castrol Limited, used under licence.

This data sheet and the information it contains is believed to be accurate as of the date of printing. However, no warranty or representation, express or implied, is made as to its accuracy or completeness. Data provided is based on standard tests under laboratory conditions and is given as a guide only. Users are advised to ensure that they refer to the latest version of this data sheet. It is the responsibility of the user to evaluate and use products safely, to assess suitability for the intended application and to comply with all applicable laws and regulations. Safety Data Sheets are available for all our products and should be consulted for appropriate information regarding storage, safe handling, and disposal of the product. No responsibility is taken by either BP plc or its subsidiaries for any damage or injury resulting from abnormal use of the material, from any failure to adhere to recommendations, or from hazards inherent in the nature of the material. All products, services and information supplied are provided under our standard conditions of sale. You should consult our local representative if you require any further information.

Castrol Industrial, Technology Centre , Whitchurch Hill , Pangbourne , Reading , RG8 7QR , United Kingdom

<http://msdspds.castrol.com>